



Sustainability at Arch

2024 SUSTAINABILITY REPORT

We are a demonstrated leader in mine safety and environmental stewardship, with a strong corporate culture grounded in transparency, integrity, continuous improvement and good governance.

ARCH

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OVERVIEW

Arch believes that its long-term success will be enhanced by achieving excellence in mine safety and environmental stewardship; conducting business in an ethical and transparent manner; investing in its people and the communities in which it operates; and demonstrating the highest principles of corporate governance.

Arch is a demonstrated leader in mine safety, with an average lost-time incident rate during the past five years that is nearly three times better than the industry average.

In the environmental arena, Arch subsidiaries achieved a perfect compliance record in 2023, with zero Notices of Violation (NOV) from state mining regulators. In the area of water management, Arch subsidiaries took more than 90,000 water quality measurements in 2023 and recorded zero exceedances for a 100 percent compliance record. Arch and its subsidiaries have now operated more than four years without a water quality exceedance.

In December 2023, Arch's Leer mine achieved third-party verification to the eight protocols published by the Mining Association of Canada's Towards Sustainable Mining (TSM) program. Leer is the first mine of any kind in the U.S. to achieve this milestone. In May 2021, Arch joined ResponsibleSteel™, the steel industry's first global not-for-profit multistakeholder standard and certification initiative. Arch was the first U.S. metallurgical coal producer to join the organization. Arch views ResponsibleSteel™ as an important forum for collaboration with its steelmaking customers as they pursue a more sustainable value chain, and as they seek to lower the carbon intensity of the steelmaking process.

ENTERPRISE RISK MANAGEMENT

The evaluation and management of risk is incorporated into Arch's approach to governance and risk management. Arch uses a long-standing Enterprise Risk Management (ERM) process to assess risks that may affect the company's ability to achieve its strategic and financial goals. The ERM process, which is overseen by the company's board of directors and administered by senior management, cultivates a risk-aware corporate culture at Arch.

Our objective for environmental, social, and governance (ESG) performance is to work towards positive outcomes for our business and stakeholders. Our process for integrating risk management throughout the business includes identifying, evaluating and addressing ESG risks and opportunities on a regular basis. The risks and impacts associated with our business require effective collaboration among departments, business units and external stakeholders.

Because the company's environmental and operational activities are inextricably intertwined, our president acts as our environmental lead with the assistance and support of the company's entire operational and environmental leadership teams. In this capacity, the president oversees the company's Environmental Management System (EMS). The president reports directly to the chief executive officer, who provides further oversight and direction in this critical area of performance, and both the president and the CEO report to the board of directors on critical areas of environmental performance and on key environmental metrics, at a minimum, as a part of regularly scheduled board meetings. Our senior vice president of strategy leads the company's broader ESG efforts, reports directly to the CEO, and provides reports to the board of directors and the Environmental, Social and Governance Committee (the "ESG and Nominating Committee") of the board on a regular basis.

ENVIRONMENTAL MANAGEMENT SYSTEM

For more than a decade, Arch has been operating in conformance with a formal EMS that was modeled after the ISO 14001-2015 Environmental Management System standard and that met EPA's rigorous expectations for the company's compliance assurance program. Under our EMS, we require each subsidiary facility to maintain full compliance with applicable environmental regulations and to monitor that performance in alignment with the "continual improvement" model of Plan/Do/Check/Act. Each operation regularly reviews its applicable regulatory framework and its environmental operating risks, ranks those risks, and takes steps to mitigate accordingly. Each operation regularly performs self-evaluations of compliance performance, and those self-evaluations are supplemented by corporate environmental compliance and third-party assessments, undertaken to reduce the risk of noncompliance and environmental harm. The EMS is designed to drive continual improvement, with emphasis on risk reduction and environmental performance improvement.

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Annual environmental plans are developed by each facility and incentives for outstanding environmental compliance performance are awarded. Underpinning the overall environmental program, Arch uses industry-leading environmental management information systems (EMIS) to assist in managing and tracking ESG data; compliance obligations; audit findings and corrective actions; and regular internal reporting of environmental activities. Arch continues to build out the capabilities of its EMIS to improve the efficiency of compliance assurance and to reduce risks of environmental harm.

THIRD-PARTY OVERSIGHT

Arch dedicates significant operational resources to environmental compliance assurance and risk management in an effort to enable environmental regulations to be fully addressed and to enable environmental resources to be protected. Beyond daily attention to such details, Arch engages third-party experts to review the work of our operations to provide additional, external assessment that the practices and compliance measures we employ are accurate and reflective of industry standards and best practices.

Examples of operational areas to which Arch applies regular third-party review and assessment include:

- Design, construction, operation, maintenance and monitoring of refuse management areas, including both slurry impoundments and dry piles
- Design, construction, operation, maintenance and monitoring of refuse slurry pipeline systems
- Deployment and implementation of the Arch Resources Environmental Management System

Each year, Arch retains a third-party consultant to conduct an extensive and comprehensive review of its operating, safety and environmental practices. In each of the past three years, Arch has retained a leading global loss control engineering firm for the mining industry to conduct this assessment at each of the company's subsidiary operations. While the results were highly positive, with no "critical recommendations" of any kind, Arch and its operating subsidiaries have reviewed opportunities for improvement raised in the report and looked to put these recommendations to use in making enhancements to their critical operating, safety and environmental processes, in keeping with the organization's disciplined commitment to continual improvement. The third-party consultant also conducted separate refuse facility reviews to assess Arch's management systems relative to the TSM Tailings Management Protocol, which is consistent with the Global Industry Standard on Tailings Management.

In addition to third-party assessments, each facility is regularly subject to regulatory inspections, with regulators such as the U.S. Department of Labor's Mine Safety & Health Administration (MSHA), which has inspectors at each of our mines on an almost daily basis. In 2023, Arch's operations were subject to nearly 2,200 inspection shifts by MSHA.

0**violations**

In 2023, Arch's operations were subject to nearly 1,200 inspections by federal and state inspectors and had zero SMCRA violations

State regulators overseeing the federally delegated Surface Mining Control and Reclamation Act (SMCRA) programs are required by regulation to perform monthly inspections at a minimum, but many of our facilities have weekly or even more frequent inspections. Arch Resources maintains one of the best SMCRA compliance records in the industry, with an average of less than one violation per year across the entirety of the company over the past five years. In 2023, Arch's operations were subject to nearly 1,200 inspections by federal and state inspectors and had zero SMCRA violations.

Other federal and state regulators randomly perform compliance and oversight inspections, including regulatory inspections required under the Clean Air Act (air permits), the Clean Water Act (NPDES permits) and the Resource Conservation & Recovery Act (waste management), as well as inspections required by the U.S. Nuclear Regulatory Commission (nuclear sources) and the U.S. Alcohol, Tobacco, Firearms and Explosives agency (explosives management). In addition, Arch operations routinely conduct inspections with state fire marshals and local and regional emergency response coordinators, and conduct mine disaster drills at select operations.

Arch maintains its diligence on environmental and safety management by performing corporate compliance and best management audits across all subsidiary facilities. The corporate management team provides the guidance on requirements for full compliance, and periodically makes site visits to review practices; documentation and recordkeeping; and external reporting. These oversight efforts are welcomed and encouraged by our subsidiary facilities and management teams, who recognize that additional eyes and expertise engaged in reviewing our practices and compliance efforts act to further reduce risk and to maintain diligence in protecting the environment.

ESG HIGHLIGHTS

Serving the steel-intensive needs of a decarbonizing world, with sustainability in mind.

ENVIRONMENTAL

Arch’s metallurgical products are **essential to the production of new steel**, which in turn is essential to the construction of a new, low-carbon economy.



Steel is pivotal to global decarbonization efforts, including sustainable urban design, infrastructure replacement and the construction of mass transit systems, wind turbines and electric vehicles.



Arch has undertaken a **strategic pivot towards global steel and metallurgical markets** and away from domestic power markets in recent years.



~40%

Since 2011, Arch — through its strategic pivot and other steps — has reduced Scope 1 and Scope 2 CO₂e absolute emissions by 40 percent.

1ST

During 2023, the Leer mine became the first U.S. mine of any type to achieve Level A verification under the globally recognized Towards Sustainable Mining standard.

1ST

Arch recently established an **industry-first thermal mine reclamation fund** to enable long-term funding to be available for the reclamation and closure obligations at its Powder River Basin operations.

>50%

Arch has actively reclaimed former mine sites in the eastern U.S., which is evident in the **greater than 50 percent reduction in long-term holding costs** for these properties since 2017.

>40K

Arch's subsidiary operations have **restored more than 40,000 acres of mined lands** since 2016.

Arch is the first U.S. metallurgical coal supplier to join ResponsibleSteel™, a global steel industry certification initiative focused on building an increasingly sustainable steel value chain.

As part of its strategic pivot, **Arch is also transitioning towards underground mining**, with its more limited environmental footprint and land usage, while systematically reducing surface mining activities.



100%

During 2023, Arch subsidiaries achieved a **100 percent compliance record for water quality management**, with zero exceedances against more than 90,000 parameters measured.

42%

In 2023, Arch subsidiaries recycled more than **2.2 billion gallons of water**—equivalent to 42 percent of the company’s total water usage—thus avoiding drawing a commensurate amount of new gallons from water sources.

In 2023, Arch subsidiaries achieved a **perfect environmental compliance record**, as measured by SMCRA violations and water quality exceedances, with zero violations.



3x

Arch subsidiaries have **claimed the top national award for community engagement**—the Good Neighbor Award—three times in the past five years.

SOCIAL

200

Approximate number of subsidiary mine site and corporate employees who **participate in Arch's annual safety and environmental summit.**

The leadership at Arch's flagship metallurgical mines meet quarterly with **Arch-established community advisory panels (CAPs)** comprised of business leaders, educators, first responders, and elected officials, among others.

91%

Arch's responsible and respectful culture has helped it attract an experienced, talented and high-performing workforce with an average **voluntary retention rate of 91 percent over the past five years.**

Arch's subsidiary operations provide some of the highest wage jobs in their operating regions, **with median annual earnings of more than \$110,000** in 2023 and a highly competitive benefits package.

0.78

During the past five years, Arch has **averaged 0.78 lost-time incidents per 200,000 employee-hours worked**, versus an industry average of 2.22.

Arch employees engage in a proactive, behavior-based approach to safety, which has helped the organization consistently lead its large, integrated peers in safety performance.





Arch's subsidiary operations have **recorded 2.3 million safety observations** since launching the behavior-based safety program in 2007.

Arch CARES further reinforces the company's ongoing **efforts to promote a safe and respectful work environment.**

Every employee of Arch and its operating subsidiaries is required to comply with the company's Code of Business Conduct, and all **salaried employees are expected to complete annual online training** on its contents.

Arch requires suppliers to conduct business in the same ethical and responsible manner it requires of its own employees, and stipulates these requirements via its **Supplier Code of Conduct.**

GOVERNANCE

Arch believes that **strong corporate governance policies and practices are the foundation of a well-functioning board** and are vital to preserving the trust of stakeholders.

The Arch board meets in executive session — with only independent directors in attendance — on a regular basis, and conducts annual self-evaluations at both the full board and committee levels.

Arch regularly conducts shareholder outreach on matters such as executive compensation, corporate governance, and ESG responsibility, and takes action on key learnings related to this outreach.



The board provides critical oversight of the corporation’s enterprise risk management (ERM) system — including climate-related risks and opportunities — and is committed to setting the tone at the top on ESG matters.

The Arch board has **a dedicated ESG and Nominating Committee** focused on overseeing and ensuring continuous improvement in sustainability.

Arch utilizes an industry-leading environmental management information system (EMIS) to assist in managing and tracking environmental data; compliance obligations; audit findings and corrective actions; and regular internal reporting of environmental activities.

The board and its ESG and Nominating Committee **make diversity in gender, ethnicity/race, and career experience a priority** when considering director candidates.

2023 PERFORMANCE AGAINST GOALS AND KEY PERFORMANCE INDICATORS

ENVIRONMENT

Corporate

Goal: Achieve a perfect environmental compliance record each and every year

ARCH

Execution: Achieved target with a perfect SMCRA compliance record in 2023

Goal: Achieve ResponsibleSteel™ certification at one or more of the company's metallurgical mines by 2025

ARCH

Execution: Shifted focus to achieving Level A verification under globally recognized Towards Sustainable Mining standard, which we determined to be more directly applicable to our mining activities

- Achieved Level A verification in December 2023 at the Leer mine, which became the first U.S. mine of any type to do so
- Initiated efforts in pursuit of Level A verification at the Leer South mine

Climate

Goal: Direct more than 80 percent of capital spending towards metallurgical segment over the course of the next five years



Execution: Directed 81 percent of capital spending towards metallurgical segment in first year of the five-year assessment period

Water

Goal: Achieve a 100-percent compliance record for water quality management each year



Execution: Achieved target with zero water quality exceedances against more than 90,000 parameters measured in 2023

Goal: Use recycled water to reduce new water withdrawals from all sources by an aggregate of at least 30 percent in the 2023–2025 period



Execution: Recorded a strong start towards achieving the three-year target via the use of recycled water to reduce new water withdrawals by a total of 42 percent during 2023

Land/Biodiversity

Goal: Maintain a cash balance in our thermal mine reclamation fund sufficient — on a present value basis — to cover final closure costs at the company’s Black Thunder surface mine in Wyoming



Execution: Built the cash balance in the thermal mine reclamation fund to \$144 million, a total that — on a present value basis — should prove sufficient to cover final closure costs at the Black Thunder mine

Goal: Place at least one large tract of land into a conservation easement by 2025 in support of wildlife populations and the natural ecosystem



Execution: Still in the process of evaluating opportunities to create value for mine communities by placing certain lands into conservation easements

Waste

Goal: Complete third-party assessments at each of Arch’s active impoundments — as well as at its inactive impoundments yet to enter final reclamation status — in 2023 and annually going forward



Execution: Completed third-party assessments at each subsidiary impoundment, and used those assessments to further enhance management practices at these sites

SOCIAL

Safety

Goal: Achieve a perfect safety record — with zero lost-time incidents and zero fatalities — each and every year

Interim Goal: Achieve a lost-time incident rate of 1.17 or less (per 200,000 employee-hours worked) in 2023, which is roughly 2.5 times better than the 2022 coal industry average



Execution: Achieved a lost-time incident rate of 0.55 incidents per 200,000 employee-hours worked in 2023, which exceeded the interim target but fell shy of the larger goal of achieving a perfect safety record each and every year

Goal: Inspire an aggregate of 500,000 or more employee-driven safety observations in the 2023–2025 period, in alignment with Arch’s behavior-based safety culture



Execution: Inspired 289,175 written safety observations — along with 149,923 written pre-job risk assessments — during 2023, putting the company more than half way to the target level for the 2023–2025 period

People

Goal: Implement an expanded Arch CARES initiative to further engrain inclusion and mutual respect into the Arch culture



Execution: Rolled out a new logo for the CARES program; integrated CARES principles into on-boarding materials; took steps for new salaried employees to complete a course on promoting respect in the workplace; and created and distributed new learning materials that promote the fundamental principles of the program

GOVERNANCE

Goal: Conduct formal outreach and seek to engage the owners of at least 50 percent of Arch's equity each year to solicit input on key governance matters such as executive compensation, corporate governance, ESG-related execution, and other current/emerging issues



Execution: Approached the owners of more than 75 percent of Arch's equity to solicit input on key governance matters, conducting meetings with each of those shareholders that expressed interest

2024 GOALS AND KEY PERFORMANCE INDICATORS

ENVIRONMENT

Corporate

Goal: Achieve a perfect SMCPRA environmental compliance record each and every year

Goal: Achieve Level A verification under the globally recognized Towards Sustainable Mining standard at a second metallurgical mine by 2025

Climate

Goal: Direct more than 80 percent of capital spending towards metallurgical segment during the five-year period that began in 2023

Water

Goal: Achieve a 100-percent compliance record for water quality management each year

Land/Biodiversity

Goal: Maintain a cash balance in thermal mine reclamation fund sufficient — on a present value basis — to cover final closure costs at the Black Thunder surface mine in Wyoming

Goal: Place at least one large tract of land into a conservation easement by 2025 in support of wildlife populations and the natural ecosystem

Waste

Goal: Complete third-party assessments at each active impoundment — as well as at inactive impoundments yet to enter final reclamation status — in 2024 and annually going forward

SOCIAL

Safety

Goal: Achieve a perfect safety record — with zero lost-time incidents and zero fatalities — each and every year

Interim Goal: Achieve a lost-time incident rate of 1.07 or less (per 200,000 employee-hours worked) in 2024, which is two times better than the 2023 coal industry average

GOVERNANCE

Goal: Conduct formal shareholder outreach and seek to engage the owners of at least 50 percent of Arch's equity each year to solicit input on key governance matters such as executive compensation, corporate governance, ESG-related execution, and other current/emerging issues



SUSTAINABILITY REPORT

ENVIRONMENTAL

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OUR APPROACH TO CLIMATE

Arch recognizes the importance of reducing global greenhouse gas emissions on a systematic and sustained basis, and has taken significant steps in recent years to reduce its carbon footprint. The company's pivot towards steel markets — and towards higher quality but lower volume metallurgical products — has driven significant reductions in its emissions profile.

Arch's strategic pivot is also acting to mitigate our principal climate-related risk — the shift away from thermal coal as a primary source of power generation in the United States. As we have expanded our metallurgical portfolio, we have correspondingly reduced our thermal coal asset base via asset sales, mine closures and reclamation, and the continuous streamlining and rightsizing of our thermal portfolio. Over the past decade, we have reduced our thermal coal output by nearly 60 percent — from approximately 160 million tons sold in 2010 to around 66 million tons sold in 2023. Arch continues to explore strategic alternatives for our thermal assets with a domestic market focus, while accelerating final reclamation activities at our thermal coal operations in the Powder River Basin of Wyoming. As part of this latter effort, we have completed approximately 75 percent of the final reclamation work at our Coal Creek mine since the beginning of 2021. At the same time, we are continuing to focus on optimizing cash flows from our thermal assets, and to use a portion of this cash to pre-fund our final closure obligations via what we believe to be an industry-first thermal mine reclamation fund. Arch has now built the balance in that fund to approximately \$144 million (as of March 31, 2024). That total is roughly equivalent to the asset retirement obligation (ARO) at the Black Thunder mine, which constitutes the vast majority of the legacy thermal segment's final closure obligation.

The systematic, market-driven wind-down of our Powder River Basin thermal operations provides key stakeholders — including employees, coal communities and economically sensitive power consumers — time to adjust to a changing landscape.

In May 2021, Arch joined ResponsibleSteel™, the steel industry's first global not-for-profit multi-stakeholder standard and certification initiative. Arch was the first U.S. metallurgical coal producer to join the organization. In addition, Arch completed third-party verification of the Mining Association of Canada's Towards Sustainable Mining protocols at its Leer mine in December 2023 and became the first U.S. mine of any kind to do so. Looking ahead to 2024 and beyond, Arch plans to pursue verification at its other metallurgical operations.

Near-Term Climate Strategy: In keeping with Arch’s strategic pivot, we have built — and continue to expand — a world-class metallurgical franchise, fueled in large part with cash generated from our thermal assets. During the past seven-plus years, we have generated nearly \$1.2 billion more in cash than we have invested in maintenance capital at our thermal mines, and have directed much of that excess cash to the buildout of our metallurgical portfolio, as well as to perform and establish funding for final reclamation work at our Powder River Basin operations. Since the beginning of 2017, Arch has directed more than 85 percent of our total capital spending to our metallurgical segment. We recently commissioned another worldclass longwall mine, Leer South, on our high-quality Leer metallurgical reserves in northern West Virginia, at a total investment of approximately \$400 million. In support of this buildout of our metallurgical franchise, we have focused intensively in recent years on building a robust customer base in the international arena, including Asia, where new steel production and demand is expected to be greatest.

Given that high-quality metallurgical coal is more valuable than thermal coal, Arch expects to produce less coal in our new configuration, but to generate significantly greater value for our stakeholders. In short, Arch is transitioning from a supplier of higher-volume, lower value thermal products sold principally to domestic U.S. markets, to a supplier of higher-value, lower-volume metallurgical products sold principally to international customers. In addition, Arch’s core metallurgical mine portfolio consists exclusively of underground mines, which rely on electricity as their principal energy source, in contrast to our thermal operations, which are largely surface mines that rely principally on diesel fuel. Consequently, we expect that Arch’s energy usage will become increasingly climate-compatible as the U.S. power system continues its shift to renewable and other low-carbon resources. In keeping with these developments, Arch’s Scope 1 and Scope 2 emissions have declined by an estimated 40 percent since 2011.

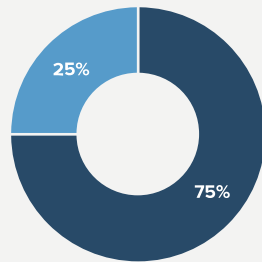
Medium-Term Climate Strategy: Importantly, Arch is focusing on premium-quality products as we build out our metallurgical portfolio, with around 85 percent of our total metallurgical coal output consisting of high-quality High-Vol A and Low-Vol metallurgical coals. That’s significant for multiple reasons, including the fact that the use of premium-quality metallurgical coal supports a more efficient steelmaking process. Arch plans to maintain this focus on high-quality metallurgical coals, and expects the value of such coals to continue to grow as requirements for de-carbonization intensify. In short, we believe our premium metallurgical product slate represents a significant competitive advantage today, and that it will represent an even greater competitive advantage in the future, as steelmakers pursue incremental reductions in their CO₂e emissions.

Long-Term Climate Strategy: While incremental reductions in CO₂e emissions will be critical in the intermediate term, we believe steel producers will need to de-carbonize the steelmaking process even more significantly over time, in keeping with the requirements of a net zero economy. Given the significant amount of integrated steelmaking infrastructure already in place around the globe — as well as the current lack of commercially available low-carbon steelmaking solutions — Arch expects metallurgical coal to play an essential role in new steel production for the next several decades or more. At the same time, we are exploring ways in which we can support — and participate in — the development of increasingly low-carbon steels. Moreover, we believe that maintaining a sophisticated understanding of the pace and shape of steel technology advances will facilitate smart decision-making surrounding our future capital deployment, including reducing the likelihood of stranded investments. Importantly, we also believe such engagement will help to prepare Arch for the next strategic pivot when the time comes.

Arch's transition towards international steel markets, which are expected to play a pivotal role in global de-carbonization efforts, is the driving force behind its long-term financial strategy. Over the course of the past decade, Arch has allocated the vast majority of its capital spending budget to its metallurgical portfolio. In the process, that portfolio has expanded to providing a projected 80 percent of the company's adjusted EBITDA on average, versus just 25 percent in 2010.

Estimated 2010 Segment-Level EBITDA Breakout

(by coal type)

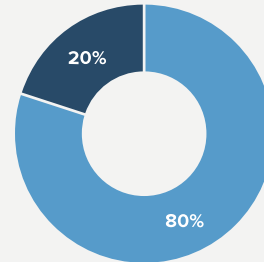


■ Metallurgical ■ Thermal

In 2010, Arch's metallurgical segment furnished approximately 25 percent of cash generation

Segment-Level EBITDA Breakout

(by coal type, on an estimated basis for 2024-2028)

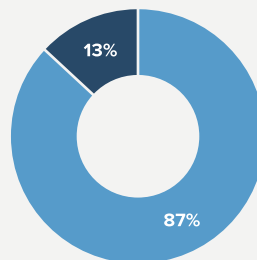


■ Metallurgical ■ Thermal

Arch's metallurgical segment is projected to provide approximately 80 percent of segment-level EBITDA in the five-year period from 2024-2028

Arch Capital Spending

(percent by segment, since 2017)



■ Metallurgical ■ Thermal

Arch will continue to direct the vast majority of its capital budget to its core metallurgical segment

Declining Greenhouse Gas Emissions

40%

reduction in Scope 1 and Scope 2 greenhouse gas emissions

Significant reduction across the operating portfolio of Arch and its subsidiaries since 2011

REDUCING ENERGY INTENSITY

In addition to the structural shift in our business strategy, our operating subsidiaries are sharply focused on reducing energy intensity. Every one of our subsidiary mining operations has an on-site rail-loading facility that allows for the movement of their products to their customer base in an energy-efficient manner. In addition, Arch's Wyoming subsidiary makes extensive use of conveyor systems to reduce truck haul distances, which in turn reduces both energy consumption and diesel requirements. In total, Arch's Wyoming operations produce products that provide around 200 times more energy than is consumed in the mining process.

Arch's core metallurgical business segment is comprised of large underground mines that rely principally on electricity as their energy source. In each instance, the primary production equipment at these subsidiary operations — as well as the preparation and loading facilities — are electric-powered.

As part of their overall efficiency efforts, Arch subsidiaries employ a variety of electric demand management tools and equipment to reduce their need to draw electric power from the grid. These efforts include the use of variable frequency drives (VFDs) on large-capacity and electric motor-driven equipment; power correction capacitors; voltage regulators; and demand timing measures.

The use of VFDs on belt conveyors, pressure pumps and mine fans allows motor torque to be matched with output demand, resulting in reduced power draw during times of reduced need. Matching output to demand reduces the overall electrical usage required to operate the mine, and reduces the mine's draw of power from the national grid.

Further, Arch subsidiaries rely on automatic-switching and power-factor-correction capacitors. These capacitors keep the mines' power factor between 95 and 96 percent, versus a more typical 88 percent. As an example of what this means from an energy savings perspective, the Leer mine's power demand for a typical month — at a 95-percent power factor — is 24,000 kVA. Without the capacitors, the kVA demand — at an 88-percent power factor — would be 25,909 kVA. In other words, the use of this technology facilitates an ~8 percent reduction in power demand, and thus an ~8 percent reduction in associated carbon emissions.

Over the past seven years, Arch has directed more than 85 percent of its capital spending towards its metallurgical portfolio.

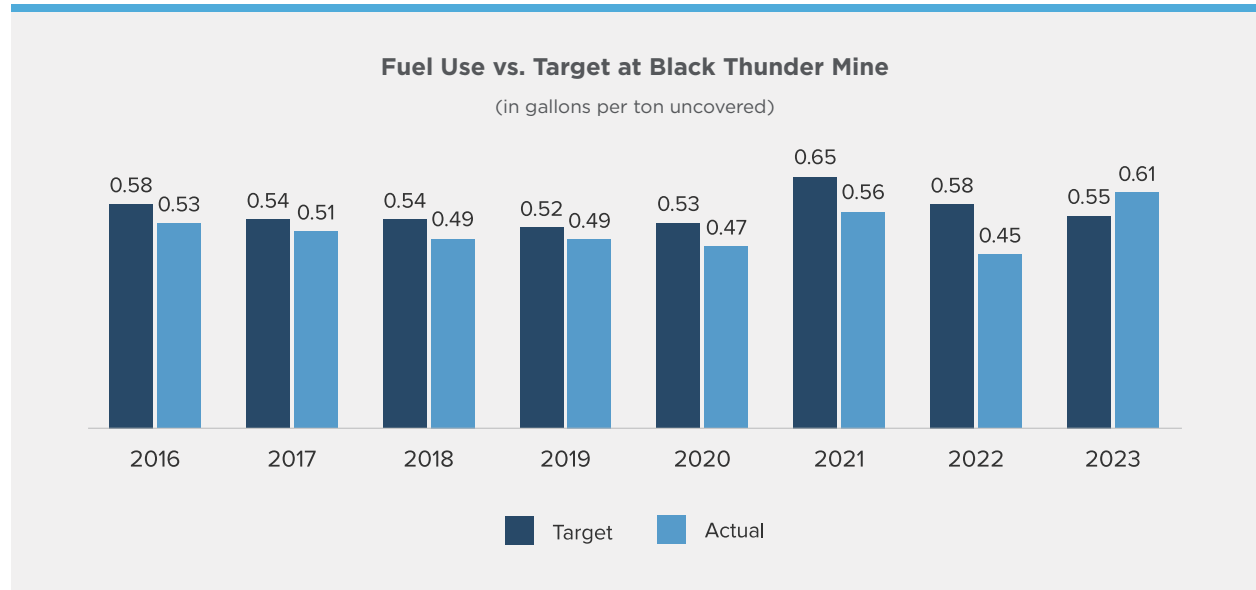
DIESEL USAGE

After electricity, Arch's largest energy source is diesel fuel, with the company's Thunder Basin thermal subsidiary generally — and the Black Thunder mine specifically — the predominant user. Given this fact, Arch launched an initiative at Black Thunder targeting a reduction in diesel fuel use per ton of coal uncovered. Each year, Arch establishes a target for this efficiency and incents its Thunder Basin subsidiary operation to meet it. Operating practices and equipment efficiency factors are monitored and adjusted continually to drive improved operating performance. Through this effort, the Black Thunder mine has improved the efficiency of its fleet and systematically reduced its diesel use per ton of coal uncovered. (Note that gallons consumed per ton of coal uncovered will increase over time as the mine directs more resources to final reclamation activities.)

Fuel Use at Black Thunder Mine

(gallons of diesel used per ton of coal uncovered as well as total consumption)

Year	Target	Actual	Gallons (mm)
2016	0.58	0.53	35.4
2017	0.54	0.51	35.0
2018	0.54	0.49	34.3
2019	0.52	0.49	36.6
2020	0.53	0.47	27.3
2021	0.65	0.56	26.7
2022	0.58	0.45	32.0
2023	0.55	0.61	33.2



TOTAL ENERGY CONSUMED BY ARCH SUBSIDIARY OPERATIONS

Arch's subsidiary operations track the total energy they consume in mining and reclamation activities. The table below represents the total energy from both renewable and non-renewable sources and the corporate-wide trend in energy consumption. As discussed, this downward trend represents Arch's strategic pivot toward steel and metallurgical markets, as well as its transition away from thermal coal production in the Powder River Basin, which relies on more energy-intensive surface mining operations.

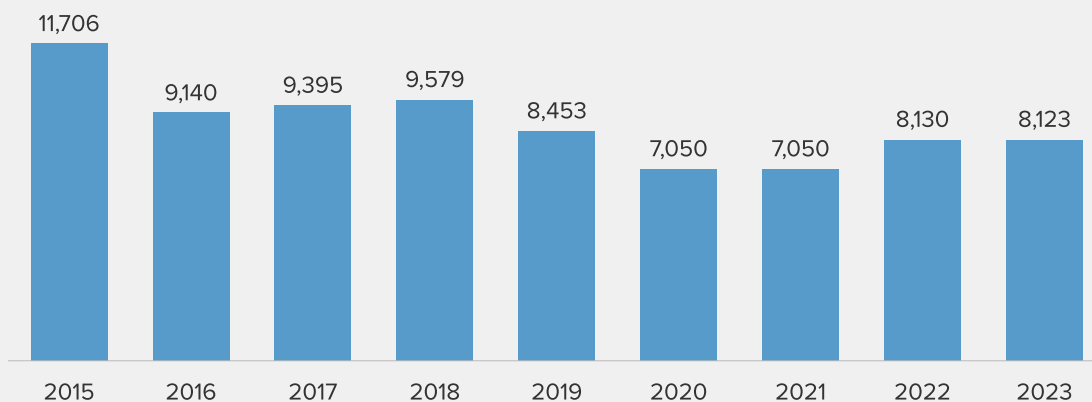
Total Energy Consumed

30%
decline in total energy consumed

The total energy consumed by Arch's subsidiary operations has declined by more than 30 percent since 2015

Energy Consumed by Arch's Subsidiary Operations

(in millions of mega-joules)



Arch's subsidiary operations purchase all of their electrical power from the U.S. electric grid. Our regional electricity suppliers provide regularly updated data on the percentage of power they generate using renewable sources, and Arch relies on these published numbers to quantify our mix of renewable versus non-renewable power purchases. Substantially all non-electrical energy sources used by our subsidiaries come in the form of fossil fuels consumed in the mining fleet. Arch derives none of its non-electrical energy from biofuels or other renewable liquid or solid sources.

Total Energy Consumed by Source

(renewable vs. non-renewable as a percentage, for Arch and its operating subsidiaries)

Source	2015	2016	2017	2018	2019	2020	2021	2022	2023
Renewable	1.5%	1.7%	1.9%	2.0%	2.8%	3.5%	3.8%	3.0%	1.4%
Non-Renewable	98.5%	98.3%	98.1%	98.0%	97.2%	96.5%	96.2%	97.0%	98.6%

Total Energy Consumed by Source

(renewable vs. non-renewable in millions of giga-joules, for Arch and its operating subsidiaries)

Source	2015	2016	2017	2018	2019	2020	2021	2022	2023
Renewable	179	157	176	188	233	244	269	241	110
Non-Renewable	11,527	8,983	9,219	9,391	8,220	6,803	6,781	7,889	8,030

Total Electricity Consumed by Source

(renewable vs. non-renewable as a percentage, for Arch and its operating subsidiaries)

Source	2015	2016	2017	2018	2019	2020	2021	2022	2023
Renewable	6.0%	6.5%	6.8%	7.0%	9.5%	10.8%	12.3%	9.3%	4.5%
Non-Renewable	94.0%	93.5%	93.2%	93.0%	90.5%	89.2%	87.7%	90.7%	95.5%

Total Electricity Consumed by Source

(renewable vs. non-renewable in thousands of megawatt-hours, for Arch and its operating subsidiaries)

Source	2015	2016	2017	2018	2019	2020	2021	2022	2023
Renewable	50	44	49	52	65	68	75	67	31
Non-Renewable	783	633	676	691	616	562	533	656	669

Percentage of Total Energy Consumed from Electrical Grid

(for Arch and its operating subsidiaries)

Source	2015	2016	2017	2018	2019	2020	2021	2022	2023
Electrical Grid	25.6%	26.6%	27.8%	27.9%	29.0%	32.2%	31.0%	32.0%	31.0%
Other Energy Sources	74.4%	73.4%	72.2%	72.1%	71.0%	67.8%	69.0%	68.0%	69.0%

As part of its ongoing transition towards steel markets and away from power markets, Arch has embarked upon a plan to systematically reduce the footprint of its subsidiary Powder River Basin thermal operations, which will drive a corresponding reduction in the consumption of other energy sources corporation-wide. As discussed, our subsidiary Powder River Basin thermal operations are surface mines that rely on diesel fuel as their primary energy source, versus our subsidiary metallurgical mines, which are underground and rely principally on electricity from the nation's electric grid. As a result principally of the planned, systematic wind down of our subsidiary thermal operations in the Powder River Basin, we expect to reduce our consumption of non-renewable energy sources significantly over time.

EMISSIONS REDUCTION EFFORTS AT UNDERGROUND MINES

As an underground mine, the West Elk mine in Colorado must ventilate the mining space to provide fresh air for our employees and to reduce methane concentrations to safe levels for miners. The mine employs a combination of forced air ventilation and boreholes drilled from the surface to extract the methane from the mine works as operations progress.

In addition, West Elk has captured and concentrated some of the methane gas generated from within the mine for the past 10 years, utilizing it for heating the ventilation air during cold winter months. This heated air improves equipment efficiency as well as worker safety and comfort, and the combustion of the methane serves to reduce emissions significantly. West Elk has engaged an outside specialty contractor, in coordination with the State of Colorado, to fabricate and deploy a specialized flare designed to combust the methane emitted from the boreholes. This flare — when operating — reduces mine methane emissions still further through the elimination of more than 90 percent of borehole emissions. At present, geologic methane levels at West Elk are very low, rendering the use of the flare infeasible and unnecessary much of the time.

The Beckley mine in West Virginia launched an initiative to reduce methane levels in its ventilation air in 2020, as a way to enhance mine safety and simultaneously address climate-related concerns related to such emissions. Since that time, the mine has drilled six methane boreholes — in conjunction with flares — to evacuate and combust methane released after an area is mined and sealed. (Given that methane is a more efficient heat-trapping gas than carbon dioxide, converting methane to CO₂ via flaring has substantially positive climate implications.) Largely due to this effort, in the view of mine personnel, the methane released via the mine's ventilation air has declined from 7.41 million cubic feet per day in 2019 to 3.38 million cubic feet per day in 2023 — a reduction of well over 50 percent. As part of this effort, the mine has successfully qualified credits for sale into the California carbon markets, resulting in a modest level of revenue as an offset to a portion of the cost associated with the project. Currently, the mine is evaluating a test procedure to capture and combust ventilation air methane at the main mine fan as well.

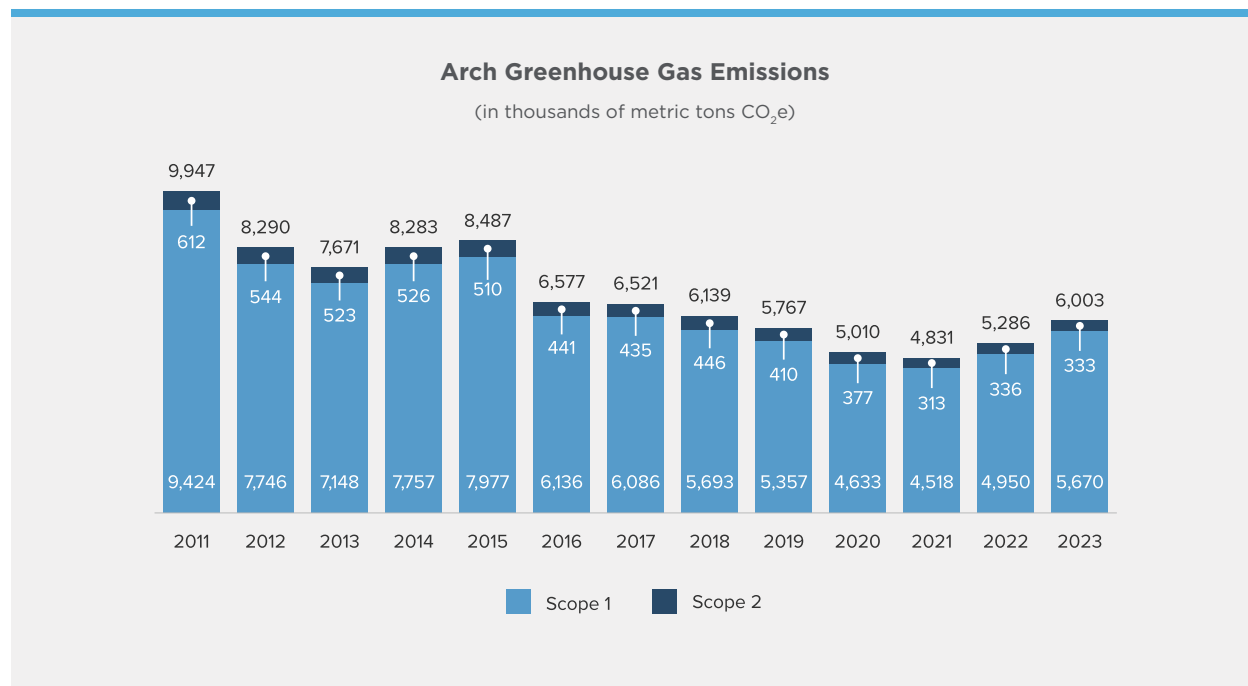
LOW-CARBON OPPORTUNITIES

In 2021, Arch commissioned and began to ramp a high-quality, highly efficient metallurgical mine in West Virginia, at an investment of approximately \$400 million. As an underground longwall mine, it uses electricity as its primary energy source, and its high-quality products should — in some circumstances — help facilitate potential reductions in the emissions profile of its customer base. Perhaps most significantly, it will contribute to Arch's transition from a producer of high-volume, lower-quality thermal coal products in the Powder River Basin to a producer of lower-volume, higher-quality metallurgical products.

Arch's transition towards metallurgical mines is accompanied by a transition towards a greater reliance on electricity, which is expected to be generated increasingly from renewable resources. As a result, Arch's subsidiary operations are expecting an increase in the percentage of renewable energy in their aggregate energy use mix over time. In 2023, Arch's electricity providers sourced 4.4 percent of their power generation from renewable resources.

GREENHOUSE GAS EMISSIONS

Arch has been tracking carbon emissions from its subsidiary operations for many years. The company tracks Scope 1 and 2 emissions — including power purchases, materials usage, fuel utilization, and anthropogenic sources — across its operational fleet to calculate the direct or, in the case of purchased power, indirect functional emissions generated in the mining and transferring of resources. While acquisitions and divestitures, as well as other factors, have caused significant swings in emissions levels on a year-to-year basis, the company's combined Scope 1 and Scope 2 emissions have declined by 40 percent since 2011.



Arch acknowledges that climate change and global preparations for a net zero future represent a significant risk to our business, and has undertaken a strategic transition to mitigate that risk. CO₂e emissions will be managed through reduced energy consumption and other emissions at our operations, facilitated by our ongoing strategic pivot.

SUMMARY OF SCOPE 3 EMISSIONS

In 2021, we developed initial Scope 3 GHG emissions calculations based on downstream categories 9, 10, and 11 in the GHG Protocol. These included the Scope 3 emissions categories of Downstream Transportation and Distribution, Processing of Sold Products, and Use of Sold Products for thermal and metallurgical coal products produced by Arch. Starting in 2022, Arch completed an analysis of its Scope 3 emissions to include additional categories 1, 2, 3, 4, 5, 6, 7, 8, and 12. Scope 3 GHG emissions calculated for 2023 are reported below.

Scope 3 emissions are estimated using Arch's operational data as inputs, the GHG Protocol Corporate Value Chain (Scope 3) Standard as the primary guidance for carbon accounting, and the established emission factors from the U.S. Environmental Protection Agency (EPA), U.S. Department of Energy (DOE), and GHG Protocol Standard Tools. Results are presented in a range of values to demonstrate the variability in these emission estimates.

Specific Accounting Methods for Coal Transportation, Processing, and End Use

GHG emissions for coal transportation are estimated using the distance-based method; input data from Arch operations (product transportation modes, routes, and product delivery volumes for each Arch facility); and the GREET 2023 model developed by Argonne National Laboratory. The distance for international shipping via colliers, or vessels carrying coal, is estimated using public online shipping estimators.

GHG emissions for the direct use-phase of coal combustion are estimated using the fuel-based method and are based on the volumes and heat contents of Arch's coal products. Emission factors are applied from established sources including U.S. EPA, U.S. DOE, and GHG Protocol Standard Tools.

GHG emissions for coal processing include coke production for steelmaking from metallurgical coal. Emissions are calculated using the average-data method and are estimated based on the metallurgical coal product volume and emissions factors from the 2006 Intergovernmental Panel on Climate Change (IPCC) Guidelines for National Greenhouse Gas Inventories for the processing of metallurgical coal into coke for steelmaking.

Summary of Scope 3 Emissions Results

Corporate Scope 3 Total	Total (Million MT CO ₂ e)
Category 1 – Purchased Goods and Services	0.12
Category 2 – Capital Goods	0.02
Category 3 – Fuel and Energy-related Activities	0.132
Category 4 – Upstream Transportation and Distribution	0.0075
Category 5 – Waste Generated in Operations	0.00019
Category 6 – Business Travel	0.00086
Category 7 – Employee Commuting	0.036
Category 8 – Upstream Leased Assets	0.0011
Category 9 – Downstream Transportation and Distribution	2.18
Category 10 – Processing of Sold Products	3.28
Category 11 – Use of Sold Products	133.1
Category 12 – End-of-Life Treatment of Sold Products	0.15
Category 13 – Downstream Leased Assets	<i>Not relevant</i>
Category 14 – Franchises	<i>Not relevant</i>
Category 15 – Investments	<i>Not relevant</i>
Total Scope 3 GHG Emissions	139.0

OUR APPROACH TO WATER

Arch is committed to protecting, maintaining, and enhancing water resources across its business. We go to great lengths to develop and deploy effective, proactive measures that limit the impact of our operations on water withdrawal, water quality, and aquatic habitats.

Each operating location takes a specific, tailored approach to water quality management based on a comprehensive water balance.

The Arch team employs a suite of tools for efficient and accurate data management associated with treatment systems, run-off controls and other water quality inspections. Arch's water management program is enhanced through employee training and awareness and broad implementation of real-time alert systems.

Through ongoing and systematic monitoring and reviews of each operation's water management processes, Arch's environmental professionals regularly identify opportunities to protect water resources and improve water management. This process includes ongoing groundwater and surface water monitoring, proactively diverting flows around active mining operations, and reducing the footprint of process areas to reduce potential impacts to stormwater.



Arch and its subsidiaries are engaged in continuous efforts to protect water resources and improve water management.

ENVIRONMENTAL MANAGEMENT SYSTEM

For more than a decade, Arch has been operating in conformance with an EPA-approved Environmental Management System (EMS), modeled after the ISO 14001-2015 EMS standard. Under our EMS, we require each subsidiary facility to maintain full compliance with applicable environmental regulations and to monitor that performance in alignment with the continual improvement cycle of Plan/Do/Check/Act. Each operation regularly reviews its applicable regulatory framework and its environmental operating risks, ranks those risks, and mitigates accordingly. Each operation regularly performs self-evaluations of compliance performance, and that performance, and those self-evaluations, are supplemented by corporate environmental compliance assessments and third-party reviews, undertaken to minimize the risk of noncompliance and environmental harm. The EMS is designed to drive continual improvement, with emphasis on risk reduction and environmental performance improvement. In addition to our EMS, Arch's Leer mine achieved third-party verification to the TSM Water Stewardship Protocol, further enhancing an already robust water management program.

Annual environmental plans are developed by each facility and incentives for outstanding environmental performance are awarded. Underpinning the overall environmental program, Arch uses industry-leading environmental management information systems (EMIS) to assist in managing and tracking environmental data; compliance obligations; audit findings and corrective actions; and regular internal reporting of environmental activities as well as sustainability data. Arch continues to build out the capabilities of its EMIS programs to improve the efficiency of compliance assessments, reduce the risk of environmental harm, and track key sustainability metrics.

Extraordinary Compliance Record

100%

compliance rate in 2023

Arch performed more than 90,000 water-quality tests without a single exceedance

Through the application of its EMS and its sharp focus on water quality management, Arch has achieved an extraordinary compliance record. Arch and its subsidiaries have currently operated for a period of more than four years without a single water quality exceedance despite the frequent occurrence of extreme and fast-moving weather conditions in the mountainous terrain of Appalachia and at-times extreme snowpack conditions in the American West. In 2023, Arch performed more than 90,000 water quality tests without a single water quality exceedance.

WATER CONSERVATION AND RECYCLING

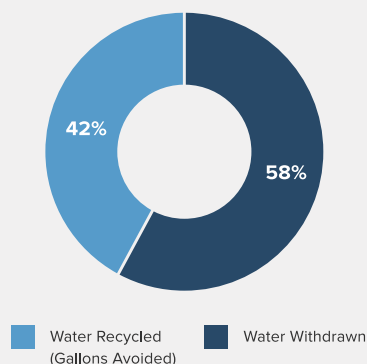
Arch subsidiary operations employ a wide array of strategies to reduce water usage. The company's subsidiary operations recycle and reuse water from on-site sources in the coal washing and preparation process, in road-dust suppression activities, and in other essential tasks. Closing the water loop and reducing water discharge points not only reduces the need for obtaining additional water resources, but also lowers the risk of environmental impact.

Arch subsidiary operations have invested significant effort in conserving and recycling water to reduce the need to access fresh water resources. In 2023, Arch subsidiaries recycled more than 2.2 billion gallons of water, thus avoiding withdrawing a commensurate amount of fresh water from surrounding water sources. These are "gallons avoided" and constitute saving approximately 42 percent of the water that otherwise would have been withdrawn to run Arch's subsidiary operations.

The company continues to explore ways to manage the number of constructed discharge points it must maintain and monitor. Through an intense focus on completing robust mine reclamation activities, Arch has eliminated more than 500 constructed outfalls in the past five years and continues this effort today. Arch currently maintains and monitors 190 constructed discharge points, down from 368 a year ago, reducing potential future impacts on water resources.

Beginning with 2020, Arch is accounting for its operational water usage according to the guidelines published by the International Council on Mining and Metals as "A Practical Guide to Consistent Water Reporting (2017)." This framework provides methods for quantifying water inputs to a mine's operation, outputs back to the environment, water consumed by the processes, and recycled water streams, which constitute clean gallons avoided.

2023 Water Usage



Water Accounting in 2023

(in millions of gallons, for Arch and its subsidiary operations)*

Water Input (Withdrawn)	Water Recycled	Total Water Used (Withdrawn + Recycled)	Water and Wastewater Discharged	Water Consumed
3,120	2,229	5,349	2,352	1,505

* These numbers are best estimates available at the time of writing this report. Arch continues to refine its data collection and reporting processes, and these numbers will change as the models evolve.

Water Withdrawn by Source in 2023

(in millions of gallons, for Arch and its subsidiary operations)*

Surface Water	Groundwater	Municipal Water	Total
811 (26.0%)	2,264 (72.6%)	45 (1.4%)	3,120 (100%)

* These numbers are best estimates available at the time of writing this report. Arch continues to refine its data collection and reporting processes, and these numbers may change as the models evolve.

According to the Water Resources Institute website, and based on the fact that all Arch subsidiary operations are within the United States, Arch has no operations that are within regions with “high or extremely high baseline water stress,” and therefore none of our water is sourced from regions with “high or extremely high baseline water stress.”

Of all the water recycled and reused by Arch subsidiary operations, 100 percent of that volume is recycled back through the same process at the same facility or through a different process at the same facility. Zero percent is reused by a different Arch subsidiary facility or non-Arch facility.

OUR APPROACH TO AIR

Our subsidiary operations actively work to reduce impacts on air quality. Particulate matter, wind speed, and weather conditions are monitored continuously, and planning and execution of certain activities are adjusted to limit the generation of dust.

Air emissions associated with mining and preparation processes can include dust, emissions from combustion of fuels including vehicle exhaust, and releases of naturally occurring gases from the geologic strata during the mining process.

Potential dust sources include vehicle traffic on unpaved mine roads, dumping and loading activities, material crushing, conveying, storage, and — at certain sites — blasting.



Arch's subsidiary operations use an array of methods and tools to protect air quality, including water sprays, enclosures and dust suppressants.

A variety of methods are used to prevent or limit the generation of fugitive and non-fugitive dust emissions. The primary means is to limit those activities that create the potential for generating airborne dust. These may include strategically positioning equipment and routing vehicle traffic patterns for shortened haul ways as well as surfacing long-term roads with stone.

While operations are underway, specific engineering controls are designed into the process equipment to help reduce the generation of airborne particulates. Examples of these engineering controls include enclosures on coal and refuse conveyance devices, water sprays at material transfer points, the application of dust suppressants on road surfaces and coal storage piles, and the use of baghouse filter systems to capture particulates during transfers of bulk loads of fine-grained process materials, to mention only a few.

While operations are underway, specific engineering controls are designed into the process equipment to help reduce the generation of airborne particulates.

During high-wind events, excess coal dust can become airborne. To prevent the release of particulates, and to preserve valuable product, the West Elk mine in Colorado developed methods to apply a non-hazardous surface crusting agent to coal piles, using a combination of truck-mounted water cannons and a dozer-mounted applicator in order to solidify the surface of the pile. These crusting agents are applied in lieu of traditional water applications, which tend to have limited utility once the water evaporates. The crusting agents remain in place for as long as the pile remains undisturbed.

In December 2023, the State of Colorado issued a Title V Operating Permit to the West Elk Mine establishing limits on volatile organic compound (VOC) emissions from mine ventilation air. This was the first permit of its kind in the United States. The permit establishes a site-wide VOC limit and relies on emissions data gathered in accordance with a detailed sampling plan approved by the state. As part of this process, the West Elk mine, in conjunction with the State of Colorado, pioneered the methodology for collecting VOC data within the mine. The draft permit went through extensive public comment and a public hearing. Two environmental groups petitioned EPA to review the permit. In a ruling issued on May 24, 2024, EPA requested that the State of Colorado clarify certain definitions and review and amend, if necessary, certain monitoring requirements. The West Elk mine continues to comply with the permit as issued.

CRITERIA EMISSIONS

Arch's subsidiary operations deemed to have the potential to exceed certain emissions thresholds for designated "criteria pollutants" — including particulate matter, carbon monoxide, sulfur oxides and nitrogen oxides — operate under air program permits issued by their respective states. In instances when these permits establish limits on emissions of these pollutants, Arch's subsidiary operations are required to report their actual emissions to the state air regulators on a permit-specified interval — typically annually.

Emissions of Four Criteria Pollutants

(for Arch and its operating subsidiaries, in tons)

Particulate Matter	2019	2020	2021	2022	2023
Corporate Total	4,774	4,250	4,244	4,393	5,348

Carbon Monoxide	2019	2020	2021	2022	2023
Corporate Total	12,811	10,643	10,658	11,618	11,583

Sulfur Oxides	2019	2020	2021	2022	2023
Corporate Total	118	102	102	125	114

Nitrogen Oxides	2019	2020	2021	2022	2023
Corporate Total	11,337	9,145	9,268	10,294	10,676

Arch is targeting ongoing reductions in these criteria pollutants as it continues its strategic transition, including the systematic reduction in its thermal operating footprint.

OUR APPROACH TO LAND

We apply strict environmental standards across the mining process — from exploration and development to active mining and reclamation. Before beginning the mine permitting process, we assess potential environmental impacts — through careful analysis — and implement mitigation plans to reduce such impacts.

As part of this effort, we routinely analyze baseline hydrology (including water quality and quantity), existing biological communities, the presence of endangered species, cultural resources, landscape structure and soil conditions, and native plant species, among other aspects.

Our industry is one of the most highly regulated business sectors in the United States. We operate under an extensive regulatory regime that includes state and federal components of the Surface Mining Control and Reclamation Act, Clean Water Act, Clean Air Act, Safe Drinking Water Act, Resource Conservation and Recovery Act, Emergency Planning and Community Right to Know Act, Toxic Substances and Control Act, and National Environmental Policy Act, among others. Our team of skilled and experienced environmental engineers and compliance managers work closely with state and federal agencies to promote the compliance of our operations with applicable laws and regulations.

Our operations have restored more than 40,000 acres of former mine lands since 2016

RECLAMATION

As a routine and required stage of the overall mining lifecycle, Arch devotes significant time and attention to reclaiming sites after mining activities are completed. Our subsidiaries undertake contemporaneous reclamation at all active sites. In addition to timely and contemporaneous reclamation of active sites, we take steps to responsibly manage idled and closed mine assets, including pre-existing obligations associated with prior acquisitions. Included in this latter category are transferred properties where we apply our expertise and a range of innovative practices to mitigate and eliminate water impacts and shorten the amount of time needed for ongoing treatment.

In every operating region, we take our reclamation efforts seriously and are often recognized for excellence by state and federal agencies. Each reclamation project is viewed as unique, and great attention is paid to enable the land to be restored to its approximate original contours and to an equal or better post-mining land use. Often the reclaimed land is indistinguishable from surrounding terrain within just a few growing seasons. We are committed to pursuing continuous improvement in our reclamation so that we leave sustainable lands for both wildlife and community needs.

We take pride in our restoration efforts — whether for wildlife habitat, range land, forestland or community use — and we work diligently to enable the land to be returned to equal or better condition than that which prevailed in its pre-mining state.

Arch subsidiary operations have claimed one of the top two national honors for reclamation excellence and community engagement — the National Reclamation Award and the Good Neighbor Award — three times in the past five years.

In 2023, the Thunder Basin Coal Company was awarded the Office of Surface Mining Good Neighbor Award, which honors that operator that engages with the community and surrounding landowners in the most exemplary fashion during a highly effective reclamation process.

Leer South claimed the Greenlands Award, the State of West Virginia's highest honor for environmental achievement, during 2023.

The West Elk mine in Colorado was honored in 2023 for Excellence in Reclamation by the Colorado Division of Reclamation Mining and Safety for its efforts to re-use materials to avoid land disposal.

In recognition of its efforts, Arch has received state reclamation awards in West Virginia and Maryland in eight of the past 12 years and has received the coveted Appalachian Regional Reforestation Initiative (ARRI) Award three times in the past decade.



Arch's reclaimed mine lands in the western United States are more productive than the native terrain, provide better grazing for livestock, and support a rich array of wildlife.

The ARRI initiative is a cooperative effort between the U.S. Department of the Interior’s Office of Surface Mining Reclamation and Enforcement (OSMRE); the states of Kentucky, Maryland, Ohio, Pennsylvania, Tennessee, Virginia, and West Virginia; environmental organizations; academia; industry partners; local, state and federal government agencies; and private landowners. Each year, a single award is presented to the reforestation reclamation project that best achieves the ARRI objectives of 1) re-establishing high-value hardwood trees on reclaimed mine lands in Appalachia, 2) increasing the survival rates and growth rates of planted trees, and 3) expediting the establishment of forest habitat through natural succession.

In 2022, the Coal Creek Mine was awarded the Excellence in Mining Reclamation Award from the Wyoming Department of Environmental Quality. This award recognized Arch’s commitment to leaving the land in a natural, beneficial and highly productive state once mining is completed. In early 2023, the Black Thunder mine received this same honor for obtaining bond release across reclaimed areas.

In early 2023, Arch received three reclamation awards from the state of West Virginia for exemplary construction techniques on a haul road, exemplary reclamation techniques on a refuse impoundment, and exemplary reclamation techniques on a surface mine.

During 2023, Arch’s Powder River Basin subsidiary achieved final reclamation and release on more than 800 acres of grassland habitat, which is a critical component of a healthy ecosystem.

In Wyoming, our subsidiary operations utilize practices that enable reclaimed habitat to provide needed forage, nesting and coverage requirements for native bird species. Reclamation grading and landscaping simulate the topography of the native lands, and specific seed mixtures of native grasses and shrubs are selected to replicate pre-mine habitat.

Overall, our operations have restored more than 40,000 acres of reclaimed land since 2016. In recent years, we have placed particular emphasis on completing Phase III release, which is the final stage of bond release on reclaimed areas, as well as the final regulated step in the mining process. State regulatory inspectors oversee and approve each successive step in the process and ultimately approve final release of the properties from protective reclamation bonds. We have placed a major emphasis on reclamation and bond release companywide. Final release is only granted once an operation has demonstrated that the landscape has been successfully reclaimed and that the vegetation is effectively established and stable.

ECOSYSTEM MANAGEMENT

Arch and its subsidiaries understand and embrace the importance of protecting, restoring and enhancing ecosystems in our operating regions before, during and after mining takes place, and our subsidiaries work to protect, restore, and enhance ecosystems at all of their operating sites. With help from a variety of organizations, we go to great lengths to protect, preserve, and establish suitable habitats for wildlife. Our properties often serve as wildlife reserves for a variety of native species, even while reclamation is still under way.



Arch is engaged in efforts to conserve and expand the Burrowing Owl, Wild Elk and Greater Sage Grouse populations and habitat, among other species.

In particular, our subsidiaries have made substantial efforts to protect and promote avian populations, with a particular emphasis on raptor species. Our Wyoming subsidiary has worked to provide improved habitat on reclaimed lands, establishing new and replacement nesting structures, and relocating and rescuing birds as needed. The Wyoming operations have also initiated an Avian Protection Plan (APP) with the goal of eliminating or minimizing risks to avian species protected under the Migratory Bird Treaty Act (MBTA), including risks posed by above-ground power lines and associated electrical structures. As part of the initial work for the plan, all electrical structures on our sites were scrutinized by wildlife professionals to evaluate potential impacts. We have since removed 100 percent of the identified hazards. This work included removing power lines and poles and providing alternate perches for such species as the Golden Eagle. Additionally, our operations have built nesting platforms on reclaimed land to encourage nesting away from active operations, and have created nest sites using natural substrate including trees, rock, outcrops and banks.

In an ongoing raptor study, our Wyoming operations are working with and supporting the U.S. Fish and Wildlife Service (USFWS) to study the nesting and migration patterns of the Burrowing Owl, a regional species that thrives on and around our Wyoming operations. In recent years, 12 owls at our Wyoming operations have been fitted with transmitters.

Furthermore, our Wyoming subsidiary has worked for more than five years with state and local conservation groups in an effort to protect the Greater Sage Grouse. The Greater Sage Grouse, which is found in sagebrush country in the western United States, is the largest grouse in North America. The bird's numbers began declining in the second half of the 20th century in many areas, resulting in the USFWS proposing the Greater Sage Grouse as a candidate for protection under the Endangered Species Act. Arch's Wyoming subsidiary is a member of the Thunder Basin Grassland Prairie Ecosystem Association. This association, which won a U.S. Department of Interior Good Neighbor Award for its efforts, was created to develop core protection areas and to provide stipulations for development within these areas as part of an effort to conserve and expand the species through habitat enhancement. Candidate conservation agreements for the sage grouse were developed and approved by the USFWS, and act to protect and enhance habitat critical to the bird's ongoing success.

Arch Resources has fully reclaimed and released nearly 16,000 acres in southern Wyoming. These acres have been restored to a level that exceeds pre-mining conditions, and support rich wildlife and livestock grazing populations. This reclamation effort, completed in strict accordance with permits issued by the State of Wyoming under the federal SMCRA regulations, completes the lifecycle of mining on these acres. This constitutes the final approved reclamation of over 98 percent of the area of mining disturbance. The remaining 2 percent footprint has yet to complete its 10-year waiting period and is scheduled to do so in the near term.

Arch is in the third year of a three-year pledge to provide the University of Wyoming's School of Energy Resources with an aggregate \$500,000 in support of students, researchers and faculty who are dedicated to the development of technology and methods for restoring former mine land to a condition that facilitates its highest and best future use, and/or for using coal in an increasingly clean and climate-compatible manner.

As a further example of our commitment to wildlife and habitat enhancement and utilization, our land management subsidiary has teamed with the Rocky Mountain Elk Foundation (RMEF) on a conservation easement in northeastern Wyoming covering some 1,000 acres of reclaimed mine property. This land, which lies in the heart of the Thunder Basin National Grassland ecosystem, has helped support a thriving elk population for the past 15 years or so. RMEF's annual surveys confirm that the property provides significant habitat for elk, mule deer, pronghorn antelope, and many non-game animals and other regional Wyoming wildlife.

16,000
acres reclaimed

Arch Resources has fully reclaimed and released nearly 16,000 acres in southern Wyoming

PROTECTING CRITICAL HABITAT AND AREAS OF HIGH BIODIVERSITY

Arch and its subsidiary operations are committed to evaluating projects for potential impacts to critical habitats, as defined by the U.S. Endangered Species Act (ESA). In addition, Arch routinely reviews projects to identify areas of significant importance to endangered species of flora and fauna. Such evaluations are routinely required as part of the environmental assessments and environmental impact statements that must be conducted prior to mining on federal coal reserves.

Furthermore, Arch assesses potential impacts on endangered species and habitats of critical importance as part of the application process for all coal mining permits issued under the Surface Mining Control and Reclamation Act (SMCRA) and the Clean Water Act (CWA). These reviews apply the external standards required for identifying critical habitat and vulnerable natural resource systems. These external standards are stipulated by Section 3(5)(A) of the ESA; Section 762.11 of the SMCRA “Areas Unsuitable for Mining” regulation; Part 779 of the SMCRA Minimum Requirements for Review of Environmental Resources; and CWA Sections 402 and 404, among other regulatory provisions. These and other U.S. federal regulations require review of overall environmental resources, vegetation, soil, water and climate impacts.

In aggregate, this comprehensive set of environmental regulations encompasses potential impacts to air, water and soils within and adjacent to the permitted area; terrestrial and aquatic environments; migration patterns; nesting and hibernation habitats; wetland habitat; water availability; and quality impacts. If potential impacts are identified, agencies may prohibit mining activities outright, or stipulate requirements for mitigation and remediation activities in advance of disturbance. In addition, Section 7 of the ESA requires that, if a threatened or endangered species or critical habitat lies within or adjacent to the permit area, a consultation may be invoked by the U.S. Fish & Wildlife Service with the federal or state regulatory authority to further develop safeguards for — or enhancements to — the mining plan.

Arch recognizes the importance of respecting, identifying and conserving natural biodiversity in all its dimensions. While some aspects of the mining process may temporarily disturb existing natural systems, we view it as our obligation to reduce these impacts and to return the natural systems to their pre-mining natural resource value. In fact, written into the governing regulations of SMCRA, which controls all aspects of our industry and operations, is a requirement that mining disturbances be reclaimed to equal or higher post-mining land use. We are required to conduct pre-mining analysis of our mine sites and designate the best land use achievable with reclamation. This effort requires effective planning, design and careful reclamation, with ongoing monitoring to enable reclamation objectives — including the reestablishment of species biodiversity — to be achieved and remain durable.

Specifically, when the appropriate post-mine land use is determined to be “wildlife habitat,” areas are restored in a manner that achieves the approximate original contour of the land while seeking to enable wildlife species to be properly supported. In fact, in many cases, the reclaimed properties provide enhanced habitat conditions, supporting greater diversity than pre-mining conditions through the provision of “edge” development as well as early successional growth amid predominantly old growth habitats. Native species of trees, shrubs and grass species are used for this purpose. University studies have demonstrated, for example, that the Cerulean and

Golden-wing Warblers, identified as “vulnerable” species, thrive in the forest edges of reclaimed areas of coal mines in the eastern United States. Further, due to the increased density and more diverse species of rodents and small furbearers on reclaimed lands, raptors such as hawks and eagles thrive on our reclaimed lands. At our operations in the semi-arid region of Wyoming, the reestablishment of sage brush and other native shrubs is critical, and studies extend for a decade or more to promote densities of those species are maintained, thus enabling floral diversity to continue to support the faunal diversity goals for the reclamation.

Arch recognizes the importance of respecting, identifying and conserving natural biodiversity in all its dimensions.

As part of our commitment to protecting biodiversity and vital lands, Arch subsidiary operations for more than 10 years have been a participating member in the Thunder Basin Grasslands Prairie Ecosystem Association (TBGPEA), a group of landowners, companies and not-for-profits that work together to monitor and help manage the 13.2-million-acre Thunder Basin Grassland (TBG) in northeastern Wyoming. The TBGPEA “works in collaboration and cooperation with a variety of government and non-government entities, as well as with experts in academia and members of the private sector ... to fund and implement a variety of conservation efforts within [the TBG] landscape” in the interest of protecting this area of unique biodiversity and high conservation value.

Protection or enhancement of aquatic habitats is a component of stream restoration to support the natural function of streams for native fish, aquatic invertebrates and insects. As part of the water discharge permitting process, the evaluation of existing aquatic biodiversity is required in order to ensure discharges during mining operations do not adversely affect downstream populations. Where temporary disturbances of aquatic habitats are necessary during mine development, restoration of the streams must be performed in a manner that replaces stream structure, sun exposure, riffle/pool dynamics, and many other elements of long-term productiveness.

Additionally, Arch and its subsidiaries are required to take into account the timing of land clearing operations to protect threatened populations of bats — Northern Long Ear and Indiana bats in particular — during the warmer seasons. Hibernacula, or places of refuge for wildlife, are identified and protective measures are taken to prevent disturbance of hibernating populations.

These measures and many more like them are critical components of Arch’s broad commitment to identifying and mitigating the impacts of our operations on ecological systems, biodiversity, and areas of high conservation value.

Lastly, as part of its effort to implement the Mining Association of Canada’s Towards Sustainable Mining (TSM) program, Arch’s Leer mine achieved Level A verification for the TSM Biodiversity Conservation Management Protocol. Arch will be rolling out the same program at its Leer South mine in 2024 and at the remaining metallurgical operations in 2025.

OUR APPROACH TO WASTE

As an efficient operator in a highly competitive business, Arch aims to implement best practices to reduce the use of raw materials and inputs, thereby reducing the generation of waste.

As a U.S. operator, Arch is subject to the governing regulations of — and to oversight by — the U.S. Environmental Protection Agency, U.S. Department of Interior, U.S. Department of Transportation, U.S. Department of Commerce, U.S. Department of Agriculture, U.S. Department of Energy, and applicable regulators in the states in which we operate.

In addition, each of these regulatory programs maintains inspection programs, under which our subsidiary operations are subject to spot compliance inspections by agency staff, whether announced or unannounced. Across the board, Arch subsidiaries maintain an outstanding compliance record with these types of outside inspections and, according to the frequent feedback we receive, hold an excellent reputation for exemplary performance with state and federal agency staff.

Waste materials generated at Arch subsidiary operations are strictly regulated and Arch is sharply focused on complying with all applicable regulations. Arch's subsidiary operations staff receive training that help them to characterize and manage the various waste streams from across the operations, and to recognize the importance of minimization as well as the proper segregation and management of recyclable, non-hazardous, universal, and hazardous wastes.

Arch subsidiary operations have systems in place to capture the value of recyclable materials. Vendor contracts are in place to recycle a range of materials — including various metals (scrap iron, steel, stainless steel, aluminum, copper and others), used oil and antifreeze, industrial batteries, plastics, and wooden pallets — to divert these materials from landfills.

Arch subsidiary operations work to maintain their status as Very Small Quantity Generators (VSQG) of hazardous waste. The USEPA has established this lowest of categories for facilities that produce less than 100 kilograms — which is to say less than around 220 pounds — of hazardous waste per month. Each Arch subsidiary facility that generates hazardous and universal wastes isolates these wastes in proper storage containers, segregating waste to prevent comingling waste types to avoid adverse and unsafe reactions between potentially reactive materials. As part of the routine management program, Arch's environmental staff track accumulating quantities of wastes to prevent monthly quantity thresholds and storage time thresholds from being exceeded, and schedule waste shipment and dispositions accordingly.

As part of the regulatory requirement under the USEPA's Resource Conservation and Recovery Act (RCRA), facilities are required to track their generation, storage and disposal of hazardous wastes. Arch facilities track on a monthly basis the generation of hazardous wastes from routine operations, as well as the "episodic" generation of wastes. EPA has created a special set of regulations for VSQG to allow for "episodic events," defined as "any circumstance, planned or unplanned, that does not occur as part of normal operations and causes a VSQG ... to exceed their monthly hazardous waste generation limit." To meet the episodic event exemption to the limits, facilities are expected to have one or fewer episodic events per year.

Hazardous Waste Generation

(for Arch and its subsidiary operations, in pounds)

2019	2020	2021	2022	2023
4,122	3,553	1,671	1,415	1,351

Minimizing Hazardous Waste Generation



Arch facilities work to reduce hazardous waste generation by buying products that do not have hazardous characteristics, where practicable. This is accomplished by implementing Arch's Best Management Practice (BMP) of chemical purchases — which requires all new chemical purchases to be reviewed and approved by an environmental professional before purchase — in order to reduce hazardous waste generation and ultimate disposal. In addition, operations are required to maintain detailed records of monthly waste generation, storage and disposal from "cradle to grave," as EPA characterizes it.

When hazardous wastes are generated and managed for proper disposal, Arch and its operating subsidiaries use reputable national disposal contractors, with licensed disposal facilities and compliant management processes. Arch and its subsidiaries undertake routine reviews of high-risk waste management vendors to verify that wastes are reaching proper ultimate disposal and that vendors are following proper regulatory practices in the management of wastes generated at the mining operations.

As indicated, most non-recyclable waste materials that are generated at Arch facilities are classified as non-hazardous, allowing for typical landfill disposal. That said, Arch facilities recognize that disposal of these non-hazardous wastes can represent their own type of environmental impact, and that it is expensive and time-consuming. Each operation strives to reduce waste generation and employs a variety of means to achieve that goal, including: 1) minimizing the quantity of purchased products to reduce waste generation, 2) recycling qualified materials, 3) working with vendors to reduce packaging, and 4) buying, receiving and storing process materials and fluids in bulk to reduce or eliminate small-quantity containers.

Arch strives to reduce its wastes destined for landfills. Arch corporate offices and many of its subsidiary facilities have programs in place to recycle office wastes, including paper, aluminum and plastic containers, electronics, and obsolete furniture items. (The distance from metropolitan area resources has created challenges for securing recycling services at certain mines, but Arch's subsidiary operations continue to explore ways to address this challenge.) Each year, the company sponsors a programmatic electronics recycling pickup program to provide the operations with an efficient pathway for disposal, in order to keep electronic wastes out of landfills.

Arch operations have systems in place to capture the value of recyclable materials to prevent them from entering the waste disposal stream.

IMPOUNDMENTS

Arch applies best mining industry practices for tailings management through implementation of the Mining Association of Canada's Towards Sustainable (TSM) Mining Tailings Management Protocol. Arch follows rigorously regulatory-driven requirements for the geotechnical design of its tailings management structures, or refuse impoundments, and uses a TSM-conformant management system framework to provide a systematic approach to tailings management. Arch manages a total of six refuse facilities — which hold rock, clay and process water from the coal preparation process — across its operational portfolio. Of these, four are associated with operating mines and two are associated with now-closed mines formerly operated by Arch or a predecessor company. Both the facilities in this latter category are currently undergoing reclamation.

Each of Arch's operations regularly inspects its impounding structures according to applicable regulations and inspection schedules. In addition to these required self-inspections, the Mine Safety and Health Administration (MSHA), which is part of the U.S. Department of Labor, conducts its own frequent, independent inspections and reviews documentation associated with Arch's self-inspections. Arch's operations are also required to summarize and report on the construction, management, and maintenance of impounding structures subject to MSHA regulations, and to submit a detailed annual report to the agency on critical factors.

Above and beyond the statutory requirements, Arch engages an independent engineering consultant to perform third-party audits on active impoundments — as well as inactive impoundments yet to enter final reclamation — to promote ongoing rigor and attention to critical engineering details. These audit reports are provided to the operations and are shared with Arch senior management to enable required corrective measures to be addressed.

Arch's tailings facilities completed their inspections and assorted internal and external reviews as scheduled during 2023. Arch has had no significant incidents at its refuse storage facilities in the past two decades.

Arch performs annual internal audits of its tailings management systems and conducts an annual management review around tailings performance to the chief operating officer, president, and chief executive officer.

TRI REPORTING

Under the provisions of the EPA's Toxic Release Inventory (TRI) regulations, Arch is required to evaluate and report releases of chemicals identified in §313 of the Emergency Planning and Community Right-to-Know Act (EPCRA). Under the Act, releases are classified by the so-called "receiving medium" — which is to say land, air and/or water. The June 2023 USEPA "List of TRI Chemicals" identifies the 794 individually listed chemicals and 33 chemical categories regulated under §313.

Arch and its subsidiaries rely on an internal materials management system, where purchased products and inventories are managed and tracked, to identify any products containing one or more "§313 chemicals." For those products identified as containing §313 chemicals, additional evaluation is undertaken to calculate the total quantity of reportable §313 chemicals manufactured, produced or otherwise used at each facility each year. EPA requires facilities that in any given year manufacture or produce greater than 25,000 pounds or otherwise use greater than 10,000 pounds of general §313 chemicals — and smaller quantities of some specific toxic chemicals — to report those usages and their related releases to EPA and states. Arch reviews its subsidiary operations for use of these chemicals and thresholds, and reports accordingly.

Over the past five years, Arch has not exceeded the reporting thresholds — and thus has not required TRI reporting — at any of its current subsidiary operations.

¹ <https://www.epa.gov/toxics-release-inventory-tri-program/tri-listed-chemicals>

SPILL PREVENTION AND PROTECTION

Fundamental to Arch's commitment to environmental protection is preventing the spill or release of materials or wastes into the environment. This commitment begins by Arch subsidiary operations limiting the quantities of inventoried materials stored onsite to the minimum necessary to operate efficiently. With that necessary inventory, Arch subsidiary operations conform to regulatory requirements and industry best practices for proper storage methods and locations, secondary containment, spill prevention, spill response, and emergency contingency planning. Prior to acquisition of chemical products, Arch environmental, safety and warehouse staff undertake as a standard practice reviewing the products' chemical constituencies to assess the potential environmental and safety hazards as well as the post-use waste characteristics, to determine whether non-hazardous alternatives are available for the same application.

Proper storage and containment of bulk products is key to preventing accidental release. Primary and secondary containments are properly designed, constructed, installed, and regularly inspected to enable products to remain contained and controlled. This includes considering the location of storage systems relative to available controls and potential down-gradient impacts, should an emergency condition develop. Arch applies specific practices that call for protective placement of tanks, piping infrastructure and facilities in locations that reduce the potential for offsite release.

Every Arch subsidiary operation has in place emergency response plans that address a variety of contingencies, including spills of materials that can potentially impact the environment. These emergency response plans identify the responsible personnel and their duties, internal and external notifications, response protocol, and actions required to protect workers, the public and the environment.

Supplemental to emergency response plans, every operation that meets the regulatory threshold maintains a Spill Prevention Control and Countermeasure (SPCC) Plan, required by the CWA. These plans specifically require that oil-based products and wastes be managed in a manner that reduces the possibility for release to the environment, and that addresses prevention measures, minimum facility standards, contingencies and response protocols.

Similar to the SPCC plans, the State of West Virginia requires the preparation and maintenance of a "Groundwater Protection Plan" (GPP). While the SPCC plans specifically address potential spills of "oil" products and wastes, the West Virginia GPP similarly addresses product/material that may "reasonably be expected to have an impact on groundwater." Directly linked to the GPP program is the West Virginia Aboveground Storage Tank (AST) program, which requires inventory, registration and maintenance plans for specific classes of tanks.

In the past 20 years, Arch and its operating subsidiaries have had no significant spills.

In 2022, at the Leer South mine, a water line located beneath a coal stockpile ruptured, causing coal to be released outside the permit boundary and onto a nearby road. This resulted in the issuance of a notice of violation under SMCRA. Leer South acted quickly to remove the coal from a drainage ditch and the roadway, and to re-stabilize the pile in order to prevent any harm to waterways.

In 2023, the West Elk mine experienced a 25-year storm event that inundated the sediment conveyance systems, causing a small volume of coal fines to be released into the North Fork of the Gunnison River. The mine acted quickly and removed the spilled material, repaired conveyance systems, constructed additional berms to prevent recurrence, and timely reported the incident to the respective agencies. The incident was determined by the agencies to be an upset condition because of the severity of the storm and thus resulted in no violation.

PFAS CHEMICAL MANAGEMENT

Several new regulatory programs at the state and federal level have emerged that deal with PFAS and PFOA, otherwise known as “forever chemicals.” Arch and its subsidiary companies have completed chemical surveys of the operations to assess the presence and/or use of these chemicals.” PFAS is often used in firefighting foams in settings like a mine site. Arch did identify a firefighting system that used PFAS-containing firefighting foam at one of its subsidiary operations, which was promptly taken out of service. All known PFAS-containing chemicals were removed from site to the extent possible and disposed of in accordance with EPA requirements.

For our mines that serve as public water supplies, we are working to implement EPA’s latest requirements for assessing PFAS in our water supply.



SUSTAINABILITY REPORT

SOCIAL

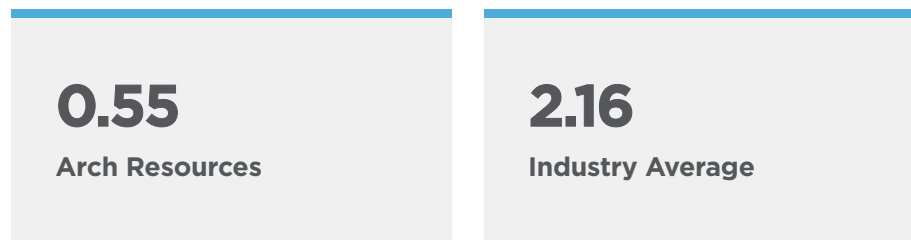
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OUR APPROACH TO SAFETY

Safety is a deeply engrained value at Arch. We have consistently led our large, integrated peers in safety performance, as measured by lost-time incident rate. While we're proud of that accomplishment, we're sharply focused on further improvement. We have made zero safety incidents at every operation every year our single, highest priority.

Leading in Safety Performance

Lost-time incidents per 200,000 employee-hours worked in 2023



During the past five years, Arch has averaged 0.78 lost-time incidents per 200,000 employee-hours worked, versus an industry average of 2.22. In 2023, Arch averaged 0.55 lost-time incidents per 200,000 employee-hours worked, versus an industry average of 2.16. During the past five years, Arch and its subsidiaries had an average all-incidence rate of 1.12.

As part of its behavior-based safety culture, Arch's subsidiary operations also track safety "near misses" as part of an ongoing and comprehensive effort to identify and eliminate risks wherever they might occur. During 2023, the employees at Arch subsidiaries identified 308 instances in which risks that could have resulted in injury were present, creating invaluable opportunities to address such risks and reduce the potential for injury in the future. During the past five years, Arch and its subsidiaries had an aggregate average safety "near miss" rate of 9.76 per 200,000 hours worked.

Arch's corporate culture is grounded in a proactive, behavior-based approach to safety and in the core belief that operating safely is each employee's top priority. Arch and its subsidiaries are unified in the objective of achieving zero injuries at each operation each and every year, with a highly intensive emphasis on serious injury elimination. Tragically, Arch subsidiaries have experienced two fatalities in the past five years, for a fatal incident rate of 0.0107 per 200,000 employee-hours worked.

Across the organization, employees engage in a proactive, behavior-based approach to safety. Every field employee participates in safety training on an ongoing basis, and nearly 100 percent of our field employees have been trained as safety observers. If an at-risk behavior or a barrier to safe behavior is identified, employees are empowered to engage and to apply their training to resolve the potentially unsafe condition or practice immediately. During 2023, Arch's operating subsidiaries conducted 289,175 written safety observations and 149,923 written pre-job risk assessments, along with countless verbal observations and assessments.

“Operating safely and responsibly is Arch's single highest priority and the cornerstone of our corporate culture.”

- Paul A. Lang, CEO

Since launching the behavior-based safety program in 2007, Arch's operating subsidiaries have recorded nearly 2.3 million safety observations and — in so doing — have created a deep, employee-driven safety culture. Most importantly, the process has resulted in the successful modification of at-risk behaviors and has served as a platform for reinforcing positive behaviors. In addition, Arch operations conduct safety meetings in advance of every shift, to enable every employee to begin every workday sharply focused on working safely.

Employee-Driven Safety Culture

2.3
million

Safety observations recorded by Arch's operating subsidiaries since launching the behavior-based safety program in 2007

Each Arch subsidiary has recruited a team comprised of both hourly and salaried workers focused on achieving continuous improvement in behavior-based safety at their individual operations. These teams meet with operations leadership and members of Arch's senior management team annually to report on their successes, explore areas for potential improvement, and refine their plans for the coming year. Beyond regularly scheduled training, preparation is essential to an effective and timely response in the event of a crisis. We measure the effectiveness of our preparation efforts — which include mine rescue teams, fire brigades and a yearly Mine Emergency Response Development (MERD) exercise — through annual site evaluations, where we also explore opportunities for improvement. The MERD exercises bring together national and state safety regulators, key personnel from Arch's operations, and communications professionals, and create an opportunity for that diverse group to train and drill together in order to promote a cohesive and effective response in the event a crisis ever occurs.

A Commitment to Safety Excellence

30+

national and state safety awards

Arch subsidiaries have won more than 30 national and state safety awards in the past five years

While emphasis on at-risk behavior has resulted in further improvements in our safety performance, Arch has expanded its efforts to include procedures that have an elevated exposure to risk. Over the past 10 years, our mining complexes have conducted Workplace Risk Assessment and Control (WRAC) evaluations. Participation in the WRAC process challenges employees who perform a job function regularly to conduct an in-depth, multi-level evaluation of the procedure in an effort to prevent the occurrence of future safety events. As potential hazards are identified, the group makes changes to the procedure to mitigate those potential hazards, and those changes are documented and shared across the company. This type of evaluation provides employees with a forum to express potential risks they may encounter while completing their daily tasks — and to problem-solve as a team in order to adjust the procedure appropriately.

Arch's operations employ nine mine rescue teams that are highly trained in responding to a mining crisis at our own subsidiary operations as well as in assisting other operators. In the past five years, our rescue teams have achieved top finishes in local, state and national mine rescue competitions. Such competitions provide valuable opportunities to sharpen team skills, identify and adopt best practices, and gauge preparedness.

In addition, each of Arch's underground mines is equipped with advanced rescue equipment, sophisticated communications and tracking systems, and underground refuge chambers equipped with oxygen canisters, water, food and other life-sustaining necessities. Arch's Wyoming Surface Mine Rescue Team (SMRT) also responds to assist the county when requested.

During 2023, the Leer mine completed 519 consecutive days and nearly 1.8 million employee-hours worked without a reportable safety incident, while the Leer South mine completed 329 consecutive days and nearly 1.5 million employee-hours worked without a reportable safety incident.

In early 2024, the state of West Virginia named the Leer and Leer South mines co-recipients of the Governor's Milestones of Safety Award for underground mining, the state's highest safety honor. In addition, the Mountain Laurel mine and the Leer, Leer South and Mountain Laurel preparation plants were each honored with a Mountaineer Guardian Award for safety excellence. Leer's award represented the eighth time it had been so honored in the past nine years.

OUR APPROACH TO COMMUNITY

Beyond the broad economic benefits that our operations provide, Arch and its subsidiaries make it a priority to enrich our local communities in other ways, too. We encourage our employees to take an active role in community organizations and projects, and to cultivate strong relationships with neighbors.

Through philanthropic and economic contributions, we believe we are improving the quality of life in the areas in which we operate — for the benefit of our own employees and their families as well as the broader communities in which they live and work.

Arch and its operating subsidiaries have made open communication and dialogue a high priority. We use various tools and forums to promote community engagement, including community advisory panels (CAPs). At the Leer metallurgical mine in Grafton, West Virginia, for example, the mine's leadership team meets quarterly with a CAP comprised of approximately 20 representatives from the area, including business leaders, educators, emergency responders, and elected officials, among others. During 2023, the Leer mine conducted four CAP meetings, with between 80 and 90 members of the community in attendance at each meeting, and has conducted two quarterly meetings — with similar attendance levels — so far in 2024.

During these meetings, the mine informs community leaders about upcoming mine developments of significance, including its future investment and development plans, and educates these community leaders on the process of mining. At the same time, the meetings create opportunities for community members to ask questions, share concerns, and make suggestions about opportunities for collaboration between the mine and the local citizenry. Through the quarterly CAP meetings, Leer team members update members on the status of permitting activities, efforts to promote and support biodiversity, water stewardship objectives, and a range of other issues of mutual interest.

The company's newest world-class metallurgical mine, Leer South, established a CAP while the mine was still under construction. By engaging community members at the earliest stages of the mine's development, the Leer South team was able to solicit valuable input about its neighbors' needs, aspirations and concerns. The Leer South mine has conducted two quarterly meetings so far in 2024.

Arch and its subsidiaries undertake a formal process for stakeholder engagement and consultation in advance of the opening of any new operation, and maintain that engagement on a continuing basis at existing operations. While the forum for such engagement varies from mine to mine — with the CAPs at our Leer and Leer South operations being but two examples of

our formal outreach efforts — every subsidiary operation engages frequently and continuously throughout the year with area residents, local businesses, landowners, government agencies and other officials, Tribal Nations if and as applicable, and other relevant stakeholders.

Before the development of a new mine commences or mining activities begin — as well as at key points during the mining process — Arch subsidiaries engage with multiple federal and state agencies to secure the necessary permits to conduct business. Public comment opportunities are a central component of these efforts, and Arch takes its obligations to community engagement and outreach seriously. Our goal is to be as responsive as possible to community concerns, and to work with neighbors and community leaders to address and allay concerns to the fullest extent possible.

Exemplifying this commitment to public involvement, Leer, Leer South and Black Thunder have been honored in recent years with the U.S. Department of Interior’s Good Neighbor Award — the nation’s highest honor for community engagement and outreach — for their efforts to engage with and support their communities as well as to advance critical infrastructure projects.

In 2023, the Leer mine achieved Level A verification under the globally recognized Towards Sustainable Mining standard, becoming the first U.S. mining operation of any type to achieve this objective.

In 2023, the Leer mine undertook the journey to achieve a Level A verification under the globally recognized Towards Sustainable Mining (TSM) standard. The Leer team worked diligently to develop comprehensive programs aligning with the rigorous standards of the eight TSM protocols. In early December, the mine team achieved third-party verification of a Level A rating for all indicators of each protocol, becoming the first U.S. mining operation of any type to achieve this objective.

That spirit of support extends across the broader region as well. During 2022, the Leer mine loaded four U-Hauls with relief supplies for victims of severe flooding in communities in the neighboring state of Kentucky.

During 2023, the Leer South mine conducted a “tabletop” exercise in which 28 participants from 14 different local, state and federal agencies collaborated in addressing a mock preparation plant fire scenario. In addition, 17 members of the Philippi (W.Va.) Volunteer Fire Department toured the facility and conducted a ladder truck and water cannon demonstration. The year before, in 2022, the Leer South mine conducted a large-scale mock disaster exercise as part of its emergency warning and crisis management readiness efforts. The drill created an invaluable opportunity for local first responders, regulatory agencies, community partners and mine personnel to identify, understand, and practice roles and responsibilities critical to successful crisis management. A total of 16 agencies and more than 65 individuals participated in the drill, with many of those same people participating in a subsequent debrief on the key learnings associated with the activity. The Barbour County Commission recognized the mine’s efforts with an exemplary community service award.

As another example of Arch's strong commitment to serving community interests, subsidiary operations have designed and installed new mine ventilation fans with advanced noise-dampening technologies. As a result of this incremental investment, the new ventilation fans are roughly 1/20th as loud as typical mine ventilation fans.

Funding Projects that Benefit Communities

150

additional homes

Number of additional homes capable of receiving city sewer services because of a \$2 million, three-mile sewer line extension funded in part by Leer South

The Leer South mine recently completed a joint effort with the City of Philippi and the federal Economic Development Authority to help fund a \$2 million, three-mile sewer line extension that will serve the needs of the mine while facilitating the extension of city sewer services to as many as 150 additional homes.

Similarly, the Mountain Laurel mine worked with a group of community leaders — providing both equipment and labor — to develop Rockhouse Lake, a recreational facility and natural resource located in a 127-acre park. The lake and park provide significant outdoor opportunities in Logan County, West Virginia. Employees have also donated their time and resources to continue to enhance the offerings at the lake, including improving accessibility. In recent years, employees have volunteered their time to work with local residents with disabilities, helping them to take advantage of the new, accessible facilities. Mountain Laurel has also provided grounds maintenance services at the facility to ensure access to the lake's walking paths, boat docks, and fishing benches, and — in 2023 — hosted its second annual Children's Fishing Day.

In another effort, the Leer mine partnered with the Taylor County Soccer Association in Knottsville, West Virginia, to provide land for the development of a nonprofit soccer complex that provides thousands of area families a place to play, exercise and practice healthy lifestyles. Subsequently, the Leer mine committed to provide labor and expertise on a major renovation project — including the construction of modern, new dugout facilities — at another nearby athletic complex.



Mountain Laurel provides grounds maintenance services at the facility to maintain the lake's walking paths, boat docks, and fishing benches, and—in 2023—hosted its second annual Children's Fishing Day.

Arch's subsidiaries have made education and partnering with local schools a particular emphasis, which they believe is a sound investment not only in their own future workforces, but also in the long-term health and success of their communities. Arch subsidiary employees support and participate in a wide array of activities, including high school career days, Earth Day events, Partner in Education programs, veterans' organizations, "read-to-me" days, field trips, Adopt-a-Highway programs, women's resource centers, science and social studies fairs, long-term care facilities, Hospice organizations, and many other efforts. In 2023, the Leer mine team raised more than \$20,000 in support of the Relay for Life. Mountain Laurel employees contributed more than \$30,000 for the mine's annual Christmas fund, and directed those dollars to provide gifts and essential items to around 200 children at eight local schools. The Beckley mine hosted engineering students from Virginia Tech's mining and minerals program, providing an underground tour, lunch and an opportunity to engage with professionals in their field of interest.

Mountain Laurel hosted its annual Earth Day celebration in 2023, with two local schools and around 85 students and school staff participating. Students learned about environmental stewardship as well as beekeeping and the essential role bees play in the natural environment, and enjoyed a hands-on experience related to the collection of aquatic insects and crustaceans as a way to gauge the health of streams and promote water quality compliance, among other activities.

During 2023, Leer South hosted around 100 area middle school students as part of a STEAM exposition, with the theme of “Water Conservation.” Students were challenged to create projects pertaining to the theme, and to create banners to advertise the event and to promote water conservation efforts. During 2022, the Leer mine’s giving fund donated backpacks full of school supplies to 525 elementary and pre-K students at a nearby elementary school.



Arch’s subsidiary operations make it a priority to support their local school systems, which translates into an investment in their future workforces. This photo shows award winners from the recent STEAM Expo at Leer South.

Arch subsidiaries also collaborate with — and provide support to — a broad array of conservation and outdoor organizations, which is an excellent complement to Arch’s strong commitment to environmental stewardship. For instance, Arch operations partner with the National Wild Turkey Federation (NWTF) to support youth hunts, fishing days, recognition events, and other activities, and work with the Rocky Mountain Elk Foundation to support habitat enhancement and elk management activities. During 2023, Mountain Laurel supported the NWTF’s annual fishing day and sponsored its annual banquet in support of the group’s wildlife management and outdoor education initiatives.

Leer South promotes areas for wild turkey habitat by modifying seed mixtures to provide forage area and escape cover for wild turkeys. In addition, Leer South partnered with a local high school football team to place six cedar wood duck nesting boxes throughout the facility, while continuing to maintain these boxes, ensuring proper ventilation and drainage, furnishing them with clean cedar chips for nesting, and outfitting them with — and maintaining — predator shields. As a result, Leer South team members report that there are increasing numbers of waterfowl making use of these boxes. During 2023, Leer South’s environmental steering team launched a new initiative to promote wildlife habitat — via the construction of “rabbitats,” or protective havens for small, fur-bearing animals — in support of a healthier natural ecosystem. The team constructed these rabbitats using recycled wooden pallets and covered the newly created sanctuaries with brush.

Finally, the Leer South team embarked on a modified vegetation plan — expanding the acreage preserved for wildflowers and other native vegetation — in an effort to increase the habitat for a variety of pollinators, which are essential to a healthy ecosystem.

The U.S. Department of the Interior honored the Arch's Powder River Basin subsidiary as the sole recipient of the 2023 Good Neighbor Award, the nation's top honor for community engagement.

During 2022, Arch's Powder River Basin subsidiary — as part of an ongoing partnership with the U.S. Forest Service — focused its attentions on improving local recreational areas, which included the cleanup of a dump site in the Thunder Basin National Grasslands (TBNG); the addition of a floating dock, signage, an access path and facilities at the East Iron Creek Reservoir; and continuing support for the TBNG Sage Grouse Core Habitat Restoration Project.

In 2023, the Leer environmental team implemented a strategic fish stocking program to enrich the aquatic life of Three Fork Creek. The team oversaw the introduction of nearly 500 bass and nearly 250 channel catfish in support of a thriving and balanced aquatic ecosystem. Similarly, the Leer South team stocked its mine service pond with 100 large mouth bass, 500 bluegill, 35 catfish, 70 crappie and 500 fathead minnows, creating recreational opportunities for mine employees and their families while setting the stage for increases in fish populations downstream.

\$2.7m
donated

In total, Arch and its subsidiaries have contributed nearly \$2.7 million to charitable organizations and causes over the course of the past five years

In addition to these activities, Arch operations sponsor and support a host of other significant causes each year, including drug abuse prevention efforts, blood drives, health-related community events such as Relay for Life, and numerous other efforts.

In total, Arch and its subsidiaries have contributed nearly \$2.7 million to charitable organizations and causes over the course of the past five years.

The employees of the corporation and its operating subsidiaries have a political action committee that helps amplify their collective voice on political matters of interest and concern. In addition, the organization engages and lobbies elected and public officials on issues of importance to the company, its operating subsidiaries and employees throughout those organizations.

Information on the company's political action committee can be found here: <https://www.fec.gov/data/committee/C00167668/>. Information on the company's lobbying activities can be found here: [LD-2 Disclosure Form \(house.gov\)](#). In addition, the company and its subsidiaries participate in a number of trade associations that engage in political outreach and advocacy, including the National Mining Association, the West Virginia Coal Association, the Wyoming Mining Association and the Colorado Mining Association.

OUR APPROACH TO PEOPLE

Arch and its subsidiaries currently employ nearly 3,500 people in the United States. We are an equal opportunity employer and strive to build and maintain a diverse workforce.

Arch has a market-based compensation program and actively benchmarks its hourly and salaried positions to promote market alignment relative to our direct competitors for talent. In addition, Arch and its subsidiaries offer a comprehensive benefits package to all full-time employees. This package addresses the needs of its employees and their families in the areas of medical, prescription, dental, vision, life insurance and retirement. The company also offers multiple wellness incentives, continuing education programs, and tools for the well-being of our employees and dependents.

Arch and its subsidiaries are committed to providing a fair and living wage to all employees, and provide some of the highest-paying jobs — as well as some of the most attractive benefits packages — in each of the communities in which they operate. The company recognizes employees' rights to collective bargaining and freedom of association.

In 2021, Arch commissioned its new, \$400 million Leer South mine, bringing total employment at the Leer and Leer South mine complexes to nearly 1,200 employees. As with each of Arch's mining operations, the Leer and Leer South mines provide some of the highest wage jobs in the northern West Virginia region along with a highly competitive benefits package. In addition, the company recently established a medical clinic operated exclusively for Arch employees and their families and located in a centralized and convenient location for the Leer and Leer South workforces. This clinic provides an array of general primary care services, including acute and preventive care.

As part of Arch's health and wellness programs, we offer our employees a formal disease management program and tailored advice and coaching for a variety of health issues. In addition, company health fairs provide free health screenings for prevention and early detection as well as routine vaccinations.

Arch assists its employees in their retirement planning through an award-winning 401(k) plan that boasts a greater than 96 percent company participation rate and an average employee account balance of \$139,000 at year-end 2023.

Strong Corporate Culture

91%**retention rate**

Average combined voluntary retention rate by Arch and its subsidiaries over the past five years

Arch's responsible and respectful corporate culture has allowed it to attract and retain an experienced, talented and high-performing workforce. The company and its subsidiaries had an average voluntary retention rate of 88 percent in 2023 and an average rate of 91 percent over the past five years. Approximately 40 percent of the company's workforce had at least 10 years of company service at the start of 2024. Employees of Arch and its subsidiaries receive an average of 50 hours of on-the-job training each year.

Arch strives to promote a workforce that benefits from — and is enriched by — a diversity of backgrounds, experiences and perspectives, and has taken steps to achieve this in an appropriate manner. The bedrock of our approach is compliance with equal opportunity and non-discrimination considerations. Our policies and practices support diversity of thought, perspective, sexual orientation, gender, gender identity and expression, race, ethnicity, culture, and professional experience, among others. Arch's workforce is currently comprised of approximately 7 percent women across the organization. Its corporate staff is approximately 33 percent women. Three of the organization's seven directors are women, as are two of the seven general managers charged with leading our mining operations. Arch aspires to increase diversity throughout the organization, and has put programs in place to facilitate this effort. During 2023, 43 percent of all new hires for salaried positions at Arch and its subsidiaries were female.

Several of Arch's subsidiary mining operations employ "red hat" programs as part of a broader effort to recruit a new generation of workers from the communities in which these mines operate. Arch views these red hat programs as an excellent way to develop a talented, responsible and safety-focused workforce. The fact that these new red-hat employees receive their initial industry training from Arch — with an overriding emphasis on the values of safety, stewardship, ethical behavior and good corporate citizenship — acts to reinforce and strengthen the overall corporate culture as well. More than 300 current employees at Arch's subsidiary operations were trained and hired via these red hat programs. Arch seeks to encourage new candidates from a variety of backgrounds through these red hat programs.



Arch believes a diverse workforce is a higher-performing workforce, and our success in building a positive, respectful culture is evident in a 91-percent employee retention rate over the past five years.

Corporate-Wide Retention Rates



Arch recognizes the importance of furthering education and development of its employees through the various stages of their careers. To that end, the company offers free access to thousands of courses that are designed for personal and career development through an online education platform. A number of these courses are tailored so employees can earn Continuing Education Units (CEU), Professional Development Hours (PDH), and Professional Engineering (PE) Units to fulfill accreditation requirements. Additionally, all employees are eligible for a tuition reimbursement benefit through a program designed to encourage and support development of employee skills by providing financial assistance for an approved course of study. Over the past five years, Arch has invested more than \$1 million in our employees through

the tuition reimbursement program available to all employees. These programs reflect Arch's view that ongoing employee development is good business as well as a valuable benefit that can help attract and retain talented and skilled people.

Arch also works with universities and co-op programs to attract top candidates in key fields, while seeking to develop its in-house talent and providing opportunities for employees to increase their level of responsibility within the organization. In this way, Arch prepares a steady stream of leaders for ongoing succession and creates a strong bench. As part of this effort, employees participate in formal annual performance reviews, which create a valuable opportunity for feedback and communication on a range of matters, including career development, for both the manager and the employee.

Leadership Workshop Participation

495

workshop participants

Number of high-potential employees who have participated in leadership workshops in St. Louis over the past eight years

Environmental and Safety Summit Participation

200

summit participants

Approximate number of subsidiary mine site and corporate employees who participate in annual safety and environmental summit

Arch also invests significantly in the development of its next generation of leaders. Over the past eight years, Arch has designed and conducted ongoing multi-day leadership workshops designed to educate high-potential corporate and subsidiary employees about Arch's strategic direction, financial position, asset base and corporate culture, as well as to enhance leadership skillsets. Approximately 495 high-potential employees have participated in those workshops, with the company's senior management team and other senior leaders participating in the training sessions.

In addition, the company holds a safety and environmental stewardship summit at its headquarters location in St. Louis each year. Approximately 200 employees from subsidiary mine sites, as well as the senior leadership team and corporate employees, participate in this summit each year. This event creates opportunities for sharing best practices across the operations while reinforcing the company's deep commitment to excellence in these critical areas of performance.

Arch's salaried employees, including new hires, are expected to complete annual online training on the company's Code of Business Conduct.

ETHICAL CONDUCT

Arch strives to adhere to the highest principles of business ethics and to foster a culture of integrity that infuses every business action and interaction. As part of this commitment, employees across all levels of the organization are educated on good corporate governance practices and ethical business conduct.

These ethics principles are reinforced in the company's Code of Business Conduct, which details the expectations for the Arch board of directors, the company's senior management team, and the entire Arch workforce. Every employee receives and is urged to study the code, and the company's salaried employees, including new hires, are expected to complete annual online training on its contents.

Included in this training is a comprehensive set of anti-corruption policies and procedures, and a pledge to adhere to these policies. Key areas addressed in the code include marketplace integrity, anti-trust obligations, and best practices in federal and state lobbying activities.

In addition, employees that perform certain functions with a higher exposure to international activities — such as the sales force, legal team, purchasing department and accounting group — are trained in specific anti-corruption policies in accordance with the U.S. Foreign Corrupt Practices Act. Pursuant to its anti-corruption policies, Arch also conducts due diligence searches on third parties with whom we contract for goods and services, looking for possible issues related to corruption.

Arch's legal and human resources teams develop and conduct annual compliance training to enable the company's approach and policies to ethics and diversity, respect, and inclusion to be understood, followed and embraced. Required training programs covering topics such as workplace harassment prevention are delivered each year to managers and their employees to maintain high standards of awareness, action and compliance.

Arch's board of directors has a critical oversight role in nurturing an environment in which everyone in the organization embraces ethical business practices and adheres to both the spirit and the letter of the code. Arch's board shares the view that clear and responsible corporate governance policies are essential to the company's long-term success.

Arch strongly encourages employees to report any ethical misconduct or violation through the company's email or telephone hotlines. These lines of communication are maintained by an independent third party, and all reports are taken seriously and promptly investigated. When warranted, outside resources are secured and immediate action is taken.

In addition to the code, each Arch subsidiary requires a commitment from its employees to conduct themselves in a safe and ethical way, as set forth in their respective handbooks governing employee conduct. Specifically, each employee commits to comply with all safety, health and related laws and regulations, and to report violations or practices deemed unsafe or potentially harmful to the environment. Moreover, a fair treatment policy underscores each employee's obligation to fellow workers and the environment through written standards designed to maintain common, honest and decent behavior.

Safe and Respectful Work Environment Commitment



- C = Courage to stand up for oneself and others**
- A = Attitude that is positive and encouraging**
- R = Respect for others**
- E = Excellence in what employees do and say**
- S = Safety**

The Arch CARES program was implemented in 2019 across the organization and acts to further reinforce the company's ongoing efforts to promote a safe, respectful and inclusive work environment. The fundamentals of the program are: (C) Courage to stand up for oneself and others; (A) Attitude that is positive and encouraging; (R) Respect for others; (E) Excellence in what employees do and say; and (S) Safety. The program endeavors to fortify mutual respect as a core value in Arch's corporate culture. Just as employees are encouraged continuously — by the senior management team, operations management and their co-workers — to “work safely,” the Arch CARES program reminds them to “work respectfully” and to strive for excellence.

Employees have embraced the spirit of Arch CARES and the company is implementing strategies to expand the program's content and reach. A new logo was created as a touchpoint for Arch CARES to tie together all communications, education and programming. Additional objectives have been set to: identify training courses and learning resources; integrate Arch CARES principles into on-boarding materials; ensure all new salaried employees complete a course on promoting respect; and create and distribute new learning materials including regular emails, posters and flyers that promote the fundamental principles of the program.

SETTING THE SAME HIGH STANDARDS FOR SUPPLIERS

Arch requires suppliers to conduct business in the same ethical and responsible manner that it requires of its own employees and subsidiary operations, and implements these requirements in its supply contracts.

ARCH'S SUPPLIER CODE OF CONDUCT

SUPPLIER CODE OF CONDUCT

This Supplier Code of Conduct sets forth the key principles under which suppliers to Arch Resources, Inc. and its subsidiaries (“Arch”) are required to operate.

Arch is committed to doing business ethically and safely and to following all laws that apply to it, and expects its suppliers to meet the same standards.

This Supplier Code of Conduct is to formalize Arch’s practices and to make clear that Arch expects those providing products and services to us (collectively, “Suppliers”) to meet the above commitment and help Arch maintain its reputation. Arch expects its Suppliers to follow the same ethical and environmental standards as are required of Arch employees, as set forth in its Code of Conduct found at https://filecache.investorroom.com/mr5ir_archrsc/277/Arch Code of Business Conduct 2024.pdf.

Arch expects its Suppliers to:

- Act with integrity
 - Suppliers are expected to never misrepresent or purposely omit material facts relating to Arch business or billings.
 - Suppliers are expected to deal fairly with Arch, its employees and other suppliers.
 - Suppliers are expected to not engage in the following activities:
 - Defaming or lying about a competitor’s business or products;
 - Making false statements; and
 - Obtaining information by inappropriate means.
 - Suppliers shall never offer or accept bribes, kickbacks, inappropriate gifts or hospitality, or other improper incentives in connection with Arch’s business.
 - Suppliers are expected to avoid any conflict of interest relating to financial interests or other arrangements with Arch employees that may be considered inappropriate.

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SUPPLIER CODE OF CONDUCT

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- Follow the law
 - Suppliers shall know and follow the laws that apply to them and their business.
 - Suppliers are expected to treat legal requirements as a minimum standard.
 - Suppliers shall follow all applicable requirements related to safety and health, and shall notify Arch if a violation of such requirements occurs while the Supplier's employees are on Arch's premises.
 - Suppliers are expected to notify Arch as to any material issues with the goods and services they supply – especially health and safety issues.
 - Suppliers are expected to support Arch's commitment to the environment by operating in full compliance with both the letter and the spirit of environmental laws and Arch policies and by actively encouraging care and regard for the environment.
 - Suppliers must comply with all environmental laws and regulations involving waste and emissions.
 - Suppliers are urged and expected to employ recycling programs to minimize waste, to minimize energy and water usage, and to otherwise pursue opportunities to reduce their impact on the physical world.
- Keep accurate records
 - Suppliers' books and records shall be accurate and clearly describe and identify the relevant facts or the true nature of the transaction with Arch, and properly and timely classify and record entries in compliance with accounting principles.
 - All claims, vouchers, bills and invoices shall be accurate and proper.
 - Time spent on Arch work shall be recorded and reported appropriately.
 - Arch equipment and other property and resources are expected to be used only for Arch business.
 - When Arch auditors or managers ask Suppliers to respond to requests, the responses are expected to be complete and truthful.
- Treat people with respect
 - Suppliers shall provide equal opportunity for employment and advancement on the basis of ability and aptitude without regard to race, color, religion, sex, national origin, age, disability, sexual orientation, gender identity or expression, or veteran status.
 - Suppliers are expected to recognize and compensate employees based on their performance and to comply with all applicable laws pertaining to working hours and compensation.

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SUPPLIER CODE OF CONDUCT

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- Suppliers shall take affirmative action with respect to all employment practices affecting minorities, females, veterans and individuals with disabilities. Suppliers shall provide benefits without regard to race, color, religion, sex, national origin, age, disability, sexual orientation, gender identity or veteran status.
- Suppliers shall ensure that their employees do not engage in any conduct that creates an intimidating, hostile or offensive work environment.
- Suppliers are expected to deal with people in compliance with applicable laws and with Arch's Human Rights Policy.
- Suppliers are prohibited from the use of child labor as well as any form of forced or compulsory labor, including human trafficking and slavery.
- Suppliers are expected to respect and recognize the rights of collective bargaining as permitted under local laws.
- Suppliers — including private security personnel and private security providers — shall respect internationally recognized human rights and adhere to the United Nations Guiding Principles on Business and Human Rights.
- Suppliers are expected to prohibit harassment and discrimination.
- Suppliers are expected to establish and maintain grievance mechanisms to record and address concerns in a timely and transparent manner.
- Protect Arch's information
 - Suppliers shall not use any Arch proprietary or confidential information, except as required by the work.
 - Suppliers shall not disclose Arch's proprietary or confidential information to any unauthorized person or company.
 - Suppliers shall take appropriate action to prevent the disclosure of any of Arch's confidential or proprietary information so that unauthorized persons do not have access to it.
 - If a data breach occurs, Suppliers are expected to immediately notify Arch, and take appropriate actions to mitigate the effect of the breach.

Arch considers its reputation for fairness and integrity to be one of its most valuable assets. We want to build trust-based relationships with our Suppliers who follow the above principles. We expect our Suppliers to cooperate with our requests for information and audit access. If a concern arises, our desire is to work with the Supplier to identify possible improvements. However, if a Supplier cannot or will not correct an issue, we reserve the right to end the relationship.

ARCH'S HUMAN RIGHTS POLICY

HUMAN RIGHTS POLICY

Respect for Human Rights is fundamental to the way Arch manages its business. Arch's Human Rights Policy, along with its Code of Business Conduct, represents the company's commitment to providing an inclusive work environment that makes safety and respect in the workplace the top priority in everything the company does, and applies enterprise-wide and across all of the company's operating subsidiaries. Arch's Human Rights Policy is structured to reflect common principles found in the United Nations Universal Declaration of Human Rights, OECD Guidelines for Multinational Enterprises, United Nations Guiding Principles on Business and Human Rights, and the United Nations Declaration on the Rights of Indigenous Peoples. The board of directors has oversight of all matters associated with the company's human rights policy, endorses the policy fully, and has ultimate responsibility for its effective application.

Arch's Human Rights Policy also pledges the following:

- We do not tolerate any form of workplace discrimination, harassment or physical assault and we strive to make sure all employees, contractors, vendors and suppliers are treated fairly and with respect;
- We are committed to protecting the rights of women and minority groups, and we provide equal opportunity for employment and advancement on the basis of ability and aptitude without regard to race, color, religion, sex, national origin, age, disability, sexual orientation, gender identity or expression, or veteran status;
- We are committed to a diverse and inclusive workforce and take affirmative action with respect to all employment practices affecting minorities, females, veterans and individuals with disabilities;
- We do not tolerate child labor or any form of forced or compulsory labor, whether on behalf of Arch, its subsidiaries, vendors or suppliers;
- We expect our employees to report any suspected violation of the law, as well as any instances of unlawful harassment, safety concerns or human rights violations, through the established procedures in our Code of Business Conduct, which is distributed to all employees, and we have integrated this strong expectation for compliance and reporting into our continuous and comprehensive training efforts as well as our Supplier Code of Conduct;
- We respect the human rights of all persons in the communities in which we conduct business as well as maintain our long-standing status as an industry leader in mine reclamation and environmental stewardship;
- We recognize the right to water as a fundamental human right, and we protect this critical natural resource through our water management systems, processes, and standards;

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HUMAN RIGHTS POLICY

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- We recognize and respect the principle of free, prior and informed consent with respect to any relationships with Indigenous peoples' land and resources;
- We respect and recognize the rights of workers' freedom of association and collective bargaining as permitted under applicable local laws;
- We prohibit retaliation in any form for reporting any complaint in good faith; and
- We require that all of our subsidiary operations abide by the tenets of our Human Rights Policy, and expect our suppliers, vendors and partners to do the same.

We are committed to engaging with our communities — including residents, businesses, landowners, government officials, Tribal Nations as applicable, and other stakeholders — on all potential impacts of our subsidiary operations, including human rights. Our strong and active community advisory panels at our largest metallurgical mines — as well as the other forums we use to engage our communities — provide important and effective channels for feedback from community members on a full range of critical issues, including human rights. We recognize that we must continually listen to stakeholder feedback as regards our human rights policy and performance in order to understand, prevent and mitigate any adverse impacts of our activities.

We intentionally build relationships across our varied and diverse stakeholder landscape to increase understanding and advocacy for our company, our operations, and our industry. We are active with community partners, customers, elected officials, investors, suppliers, and regulators, giving us a stronger community presence and fostering goodwill. To extend our involvement, we invest in community sponsorships. We regularly hold meetings with the investment community regarding earnings, industry trends, and the future outlook of our company. As we align with our stakeholders, we leverage our team's ability to keep them informed and engaged, ensuring long-lasting productive relationships for Arch as well as our stakeholders.

We recognize and respect the United Nations Declaration on the Rights of Indigenous Peoples and the human rights policies it embodies, including the principle of free, prior and informed consent. In keeping with our commitment to human rights, any protected or Indigenous lands, sites, or areas of significant cultural or historical importance that could potentially be affected by mining activities would be identified and addressed in accordance with all applicable laws and regulations. In the future, if such lands are identified, we would begin consultation and/or engagement, as appropriate, early in the process and continue throughout the mining life cycle, including production, closure, and reclamation.

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HUMAN RIGHTS POLICY

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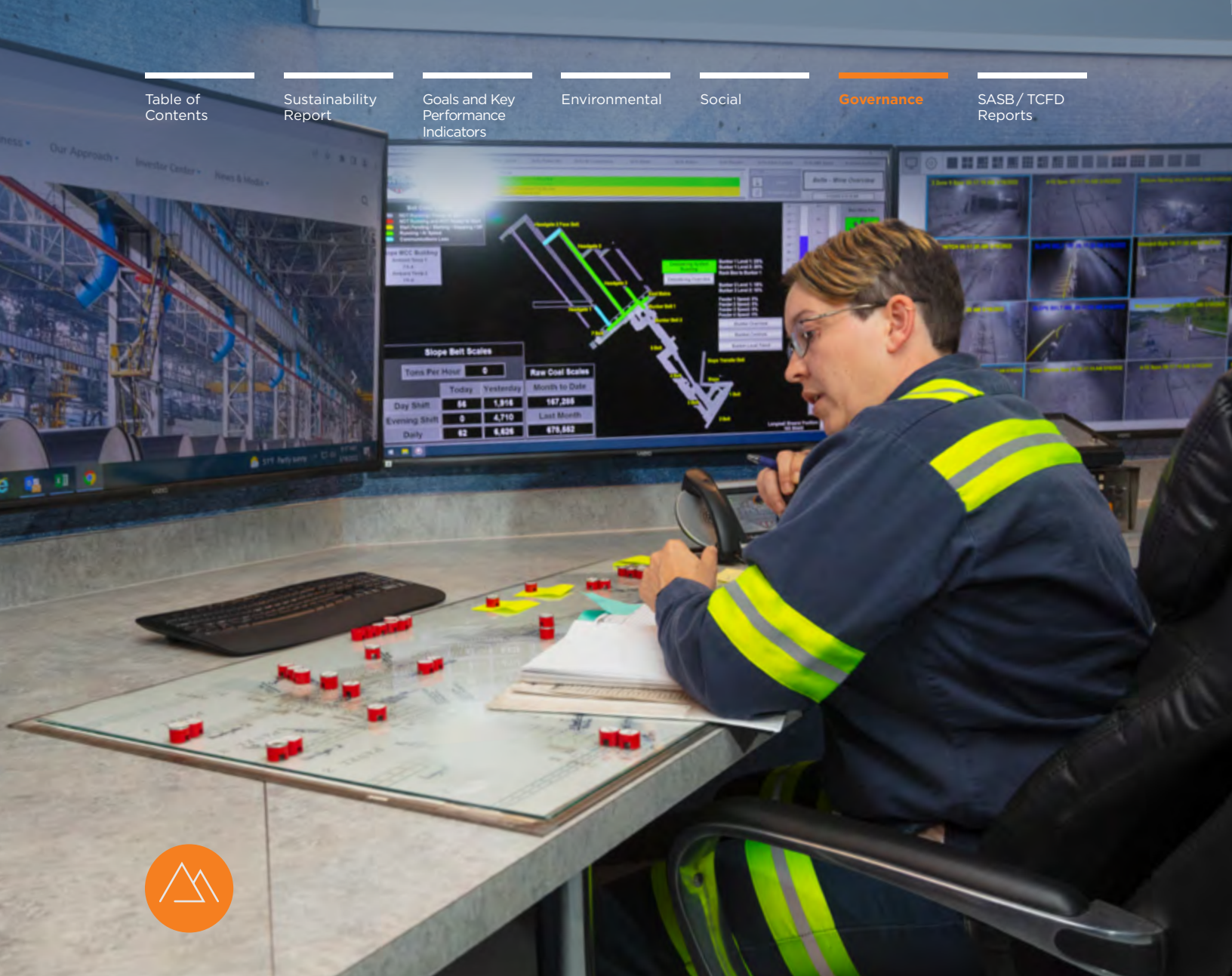
The products produced by Arch and its subsidiaries do not contain any minerals resulting from the mining of cassiterite, columbite-tantalite, gold, wolframite and their derivatives tin, tantalum and tungsten in the Democratic Republic of Congo or its adjoining countries (“Conflict Minerals”). Therefore, Arch does not use any Conflict Minerals sourced from the Democratic Republic of Congo or its adjoining countries. We will continue to monitor our supply chain to ascertain the origin of materials used by Arch that could originate from Conflict Minerals.

Arch does not have assets or proven or probable reserves within or contiguous to any sovereign Indian, tribal or Indigenous lands.

Our chief compliance officer is responsible for implementation and oversight of our Human Rights Policy and programs. Our board of directors maintains ultimate oversight. With all of our subsidiary mining operations in the United States, the primary human rights risks we have identified are:

- Employee health and safety,
- Community health and safety, and
- Environmental quality and compliance.

We report our performance against these topics — as well as the extensive steps we are taking to mitigate the risks associated with these topics — in the Sustainability section of our website, which addresses a full range of environmental, social and governance matters. The steps we are taking to mitigate risks associated with employee health and safety are addressed most specifically at archrsc.com/sustainability/safety, although many other segments of the Sustainability section of the Arch website are also pertinent. The steps we are taking to mitigate risks associated with community health and safety are addressed most specifically at archrsc.com/sustainability/community, although — again — many other sections of the Sustainability section of the Arch website are also pertinent. The steps we are taking to mitigate risks associated with environmental quality and compliance are addressed most specifically at archrsc.com/sustainability/water, archrsc.com/sustainability/air, archrsc.com/sustainability/land, archrsc.com/sustainability/climate and archrsc.com/sustainability/waste.



SUSTAINABILITY REPORT

GOVERNANCE

Our Approach to Governance..... 77

OUR APPROACH TO GOVERNANCE

We are committed to demonstrating the highest principles of corporate governance. We believe that strong, effective corporate governance policies and practices are the foundation of a well-functioning board and are vital to preserving the trust of our stakeholders, including our customers, suppliers, employees and stockholders, as well as regulators and the general public.

Our board has adopted Corporate Governance Guidelines that set forth a framework within which the board, assisted by its committees, directs the affairs of the company. These guidelines address, among other items, the composition and functions of the board, director independence, compensation of directors, and director qualification standards. The company's Code of Business Conduct is applicable to all employees of the company, including the principal executive officer, the principal financial officer and the principal accounting officer, as well as all directors of the company.

Our board regularly reviews these governance policies and modifies them as warranted based upon Delaware law, the rules and listing standards of the New York Stock Exchange and SEC regulations, as well as best practices recommended by recognized governance authorities.

All board members are elected annually. The board has three standing committees — Audit, ESG and Nominating, and Personnel and Compensation — all of which are comprised entirely of independent directors.

The Arch board meets in executive session — with only independent directors in attendance — on a regular basis. The board conducts annual self-evaluations at both the full board and individual committee levels.

The board is well-versed in environmental, social, and governance (ESG) issues, and such issues are deliberated at every regularly scheduled board meeting.

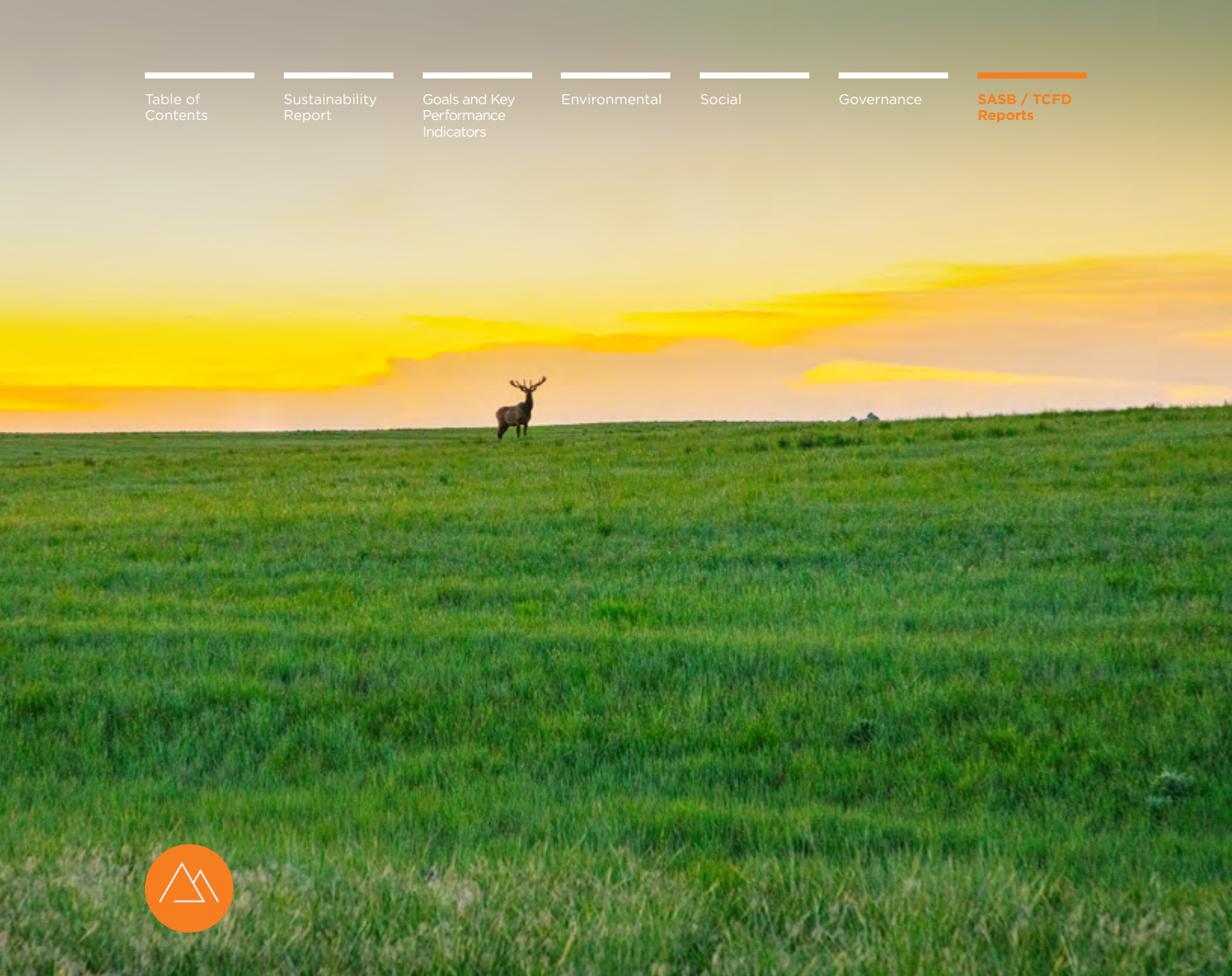
Arch's board is fully committed to the company's vision of being a safe and environmentally responsible supplier of coal-based resources and to its other ESG initiatives, including community engagement and promoting a corporate culture of respect and inclusion.

The board provides critical oversight of the corporation's comprehensive and robust ERM system — including climate-related risks and opportunities — and is committed to setting the tone at the top on ESG matters. ESG risks, such as those related to safety, environmental performance and human capital management, are a top priority for the board. These risks, and our ability to mitigate them, are evaluated and factored into our strategy and business plan. As such, the full board is actively engaged in overseeing these risks, as well as opportunities related to ESG matters. Each member of the board is well-versed in how these risks may impact us, and the board is regularly updated by management on company performance related to ESG matters and mitigation of associated risks.

In 2021, our board took steps to enhance its ESG governance framework to gain efficiencies and re-emphasize the board's commitment to continuous improvement in ESG. The board designated ESG oversight responsibility to its standing corporate governance and nominating committee. To promote the appropriate emphasis on ESG and set the right “tone at the top” of the organization, the board renamed the committee the Environmental, Social, Governance and Nominating Committee, also referred to as the ESG and Nominating Committee.

We regularly conduct shareholder outreach on matters such as executive compensation, corporate governance, ESG responsibility and other current and emerging issues, and take action on key learnings related to this outreach. In 2023, Arch approached the owners of more than 75 percent of Arch's equity to solicit input on key governance matters, conducting a total of seven meetings with those shareholders that expressed interest.

All employees, including the company's officers and directors, are expected to follow our Code of Business Conduct. A compliance hotline is available to employees for reporting potential violations of the code on an anonymous basis.



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SASB ALIGNMENT REPORT

Sustainability Accounting Standards Board (SASB) Index

SASB is an independent, private sector standards-setting organization dedicated to improving the effectiveness and comparability of corporate disclosures on environmental, social and governance factors. The table below cross-references the SASB accounting metrics with where that information can be found in Arch Resources' reporting.

Accounting Metric	Code	Disclosure
Greenhouse Gas Emissions		
Gross global Scope 1 emissions, percentage covered under emissions-limiting regulations	EM-CO-110a.1	5.670 million metric tons Scope 1 CO ₂ e in 2023; none is covered under a carbon fee or tax For more information, please see: archrsc.com/sustainability/climate
Discussion of long-term and short-term strategy or plan to manage Scope 1 emissions, emissions reduction targets, and an analysis of performance against those targets	EM-CO-110a.2	Arch recognizes the importance of reducing greenhouse gas emissions on a systematic and sustained basis and has taken significant steps in recent years to reduce its carbon footprint. The company's pivot towards steel markets – and towards higher quality but lower volume metallurgical products – has driven significant reductions in its emissions profile as well. For a detailed discussion on our climate strategy, including short-, medium- and long-term emissions reduction strategy, please see: archrsc.com/sustainability/climate

Accounting Metric	Code	Disclosure
Water Management		
(1) Total fresh water withdrawn, (2) percentage recycled, (3) percentage in regions with High or Extremely High Baseline Water Stress	EM-CO-140a.1	(1) 3.120 million gallons (2) 42% (3) 0% For details, please see: archrsc.com/sustainability/water
Number of incidents of non-compliance associated with water quality permits, standards, and regulations	EM-CO-140a.2	Arch performed more than 90,000 water quality tests in 2023 with zero exceedances. Arch’s 100 percent compliance record sets the standard for the U.S. industry. For details, please see: archrsc.com/sustainability/water
Waste Management		
Number of tailings impoundments, broken down by MSHA hazard potential	EM-CO-150a.1	Six tailings facilities, five of which are classified as Class C, or high hazard potential, according to MSHA For more information, please see: archrsc.com/sustainability/waste

Accounting Metric	Code	Disclosure
Biodiversity Impacts		
<p>Description of environmental management policies and practices for active sites</p>	<p>EM-CO-160a.1</p>	<p>Arch and its subsidiary operations are committed to evaluating all projects for potential impacts to critical habitats, as defined by the U.S. Endangered Species Act (ESA). While some aspects of the mining process may temporarily disturb existing natural systems, we view it as our obligation to reduce these impacts and to return the natural systems to their pre-mining natural resource value. Specifically, when the appropriate post-mine land use is determined to be “wildlife habitat,” areas are restored in a manner that achieves the approximate original contour of the land while ensuring that prevailing wildlife species are properly supported.</p> <p>For details on our approach to Biodiversity, please refer to: archrsc.com/sustainability/land</p>
<p>Percentage of mine sites where acid rock drainage is: (1) predicted to occur, (2) actively mitigated, and (3) under treatment or remediation</p>	<p>EM-CO-160a.2</p>	<p>Acid mine drainage is predicted to occur — and thus require appropriate controls and remediation — at approximately 73% of Arch’s mine sites, which includes both active and inactive mines. 100% of identified AMD sites are actively mitigated and under treatment or are in the process of being reclaimed. Sites that have been fully reclaimed and released are no longer counted.</p> <p>For details on our approach to Biodiversity, please refer to: archrsc.com/sustainability/land</p>

Accounting Metric	Code	Disclosure
Percentage of (1) proved and (2) probable reserves in or near sites with protected conservation status or endangered species habitat	EM-CO-160a.3	Not reported
Rights of Indigenous Peoples		
Percentage of (1) proved and (2) probable reserves in or near Indigenous land	EM-CO-210a.1	Arch has no proved or probable reserves within or contiguous to any sovereign, tribal, or Indigenous lands
Discussion of engagement processes and due diligence practices with respect to the management of Indigenous rights	EM-CO-210a.2	We are committed to the principle of free, prior and informed consent with respect to any relationships with Indigenous peoples' land and resources. We are committed to engaging with our communities — including residents, businesses, landowners, government officials, Tribal Nations as applicable, and other stakeholders — on all potential impacts of our subsidiary operations, including human rights. For details on our approach to Rights of Indigenous Peoples, please see: archrsc.com/sustainability/people

Accounting Metric	Code	Disclosure
Community Relations		
Discussion of process to manage risks and opportunities associated with community rights and interests	EM-CO-210b.1	<p>Arch takes its obligations to community engagement and outreach seriously. Our goal is to be as responsive as possible to community concerns, and to work with neighbors and community leaders to address and allay such concerns to the fullest extent possible.</p> <p>For details on our approach to Community Relations, please see: archrsc.com/sustainability/community</p>
Number and duration of non-technical delays	EM-CO-210b.2	Neither Arch nor its subsidiaries experienced a non-technical delay in 2023.
Labor Relations		
Percentage of active workforce covered under collective bargaining agreements, broken down by U.S. and foreign employees	EM-CO-310a.1	Neither Arch nor any of its subsidiaries have a workforce covered under collective bargaining agreements.
Number and duration of strikes and lockouts	EM-CO-310a.2	Neither Arch nor its subsidiaries have experienced a strike or lockout at any operation over the course of the past 15 years.

Accounting Metric	Code	Disclosure
Workforce Health & Safety		
<p>(1) MSHA All-Incidence rate, (2) fatality rate, and (3) near miss frequency rate (NMFR)</p>	<p>EM-CO-320a.1</p>	<p>During the past five years, Arch and its subsidiaries have recorded: an average MSHA all-incidence rate of 1.12; a fatality rate of 0.0107; and a near-miss frequency rate of 9.76 per 200,000 hours worked.</p> <p>For details on our approach to Workforce Health & Safety, please see: archrsc.com/sustainability/safety</p>
<p>Discussion of management of accident and safety risks and long-term health and safety risks</p>	<p>EM-CO-320a.2</p>	<p>Safety is a deeply engrained value at Arch. We have made zero safety incidents at every operation every year our single, highest priority.</p> <p>Across the organization, we engage in a proactive, behavior-based approach to safety. Every field employee participates in safety training on an ongoing basis, and nearly 100 percent of our field employees have been trained as safety observers. If an at-risk behavior or a barrier to safe behavior is identified, employees are empowered to engage and to apply their training to resolve the potentially unsafe condition or practice immediately. During 2023, Arch's operating subsidiaries recorded more than 289,000 written safety observations and nearly 150,000 written pre-job risk assessments, along with countless verbal ones.</p> <p>For details on our approach to Workforce Health & Safety, please see: archrsc.com/sustainability/safety</p>

Accounting Metric	Code	Disclosure
Workforce Health & Safety		
Sensitivity of coal reserve levels to future price projection scenarios that account for a price on carbon emissions	EM-CO-420a.1	Not reported
Estimated carbon dioxide emissions embedded in proven coal reserves	EM-CO-420a.2	Not reported
Discussion of how price and demand for coal and/or climate regulation influence the capital expenditure strategy for exploration, acquisition, and development of assets	EM-CO-420a.3	Arch believes that the global effort to combat climate change and to build a low-carbon economy is creating – and will continue to create – significant, value-driving opportunities for smart, well-positioned resource providers. In keeping with this longstanding view, Arch initiated a strategic pivot more than a decade ago with the objective of intensifying our focus on steel and metallurgical markets, which we believe will be significant beneficiaries of global de-carbonization efforts.

Accounting Metric	Code	Disclosure
		<p>Arch’s strategic pivot is also acting to mitigate our principal climate-related risk—the shift away from thermal coal as a primary source of power generation in the United States. As we have expanded our metallurgical portfolio, we have correspondingly reduced our thermal coal assets that are focused principally on the U.S. power market via asset sales, mine closures and the continuous streamlining and rightsizing of our thermal portfolio. Since 2010, we have reduced our thermal coal output by nearly 60 percent—from approximately 160 million tons sold in 2010 to 66 million tons sold in 2023.</p> <p>For a detailed discussion on our climate strategy, please see: archrsc.com/sustainability/climate</p>
Activity Metrics		
Production of thermal coal	EM-CO-000.A	<p>66.4 million short tons (including thermal byproduct produced by our metallurgical segment) in 2023</p> <p>See our 10-K for more information</p>
Production of metallurgical coal	EM-CO-000.B	<p>8.5 million short tons of metallurgical coal (excluding thermal byproduct produced by our metallurgical segment) in 2023</p> <p>See our 10-K for more information</p>

Arch Resources, Inc
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For more information, please visit archrsc.com/sustainability

TCFD ALIGNMENT REPORT

Task Force on Climate-Related Financial Disclosures (TCFD) Index

Arch Resources acknowledges that climate change represents a significant risk to our business and has undertaken a strategic transition to mitigate this risk. Our board of directors oversees and our management team manages climate change-related risks and our related pivot towards steel markets and our drive toward significant reductions in our emissions profile.

Governance

Board oversight — Our board of directors oversees an enterprise-wide approach to risk management. ESG risks, including those related to climate and environmental performance, are a top priority for the board. These risks, and the company's ability to mitigate them, are evaluated and factored into the company's strategy and business plan. In 2021, our board took steps to enhance its ESG governance framework to gain efficiencies and re-emphasize the board's commitment to continuous improvement in ESG. The board designated ESG oversight responsibility to its standing corporate governance and nominating committee. To promote the appropriate emphasis on ESG and set the right "tone at the top" of the organization, the board renamed the committee the Environmental, Social, Governance and Nominating Committee, also referred to as the ESG and Nominating Committee. Environmental performance and key metrics are discussed at every board meeting.

Management oversight — Our senior leadership, including our CEO, regularly discusses risks and opportunities including those related to environmental issues, and how to apply policies and strategies to address those risks and opportunities in each aspect of the business.

Because the company's environmental and operational activities are inextricably intertwined, our president acts as our environmental lead with the assistance and support of the company's entire operational and environmental leadership. The president reports directly to the chief executive officer, who provides further oversight and direction in this critical area of performance, and both the president and the chief executive officer report to the board of directors on critical areas of environmental performance and on key environmental metrics at every regularly scheduled board meeting. Our senior vice president of strategy leads the company's broader ESG efforts, reports directly to the CEO, and provides reports to the board of directors and the ESG and Nominating Committee on a regular basis.

Strategy

We have identified climate change-related risks and opportunities that may impact our business over the short-, medium- and long-term. The nature of these risks depends on the physical aspects of climate change, market regulations, investor and societal pressure to reduce our carbon footprint, and our ability to understand and respond to rapidly evolving developments. Our identified risks include the following:

Business risks — Our principal climate-related risk is the shift away from thermal coal as a primary source of power generation in the United States. We have expanded our metallurgical portfolio and reduced our thermal coal assets that are principally focused on the U.S. power market via asset sales, mine closures and rightsizing of our thermal portfolio — reducing our thermal coal output by nearly 60% since 2010. We continue to focus on the impact of this systematic and ongoing transition, and the resulting need for key stakeholders — including employees, coal communities and economically sensitive power consumers — to adjust to a changing landscape.

Regulatory risks — Climate change could pose regulatory risks such as through potential future carbon disclosure and compliance requirements, including possible carbon taxes, or regulatory incentives to encourage the use of alternative, lower-carbon energy sources. Regulatory action could both impact us indirectly via requirements on customers who use our products, and directly through regulations of our operations.

Reputational risk — The physical aspects of climate change can have an impact on our ability to continue operations (which we view as part of reputational risk) although we do not believe they pose significant financial impact. We do, however, regularly assess how we might be influenced by a changing climate and take seriously the potential for business disruption which could occur under extreme weather and natural disasters and reputational risks from not proactively addressing climate change issues. These risks and responses are reviewed as part of the overall sustainability risk evaluation.

We have also identified the following opportunities for our business:

Shift toward higher quality metallurgical products that drive emission reduction and play a critical role in a lower-carbon economy: Our metallurgical products are essential to the primary production of steel as a reducing agent for iron ore. Steel is a highly recyclable resource, and we expect primary steel to play an essential role in the development of critical infrastructure and construction of a new, lower-carbon economy supported by mass transit systems, wind turbines and electric vehicles. While steel producers may ultimately need to de-carbonize entirely, we expect metallurgical coal to continue to play a critical role in steel production for decades.

Opportunities to reduce our own energy intensity: We are taking actions to reduce energy intensity in our mine operations, including reducing our need to draw electric power from the grid, which supports cost savings and more efficient operations.

Risk management

Our process for integrating risk management throughout the business includes identifying, evaluating and addressing ESG risks and opportunities on a regular basis. The risks and impacts associated with our business require effective collaboration among departments, business units and external stakeholders.

Our board of directors and company leadership are focused on overseeing, managing and mitigating various risks to our business and financial performance, including climate change-related risks. Such risk management topics are reviewed and discussed on a regular basis among our leadership team across the entire organization. Consideration of such risks is implemented as part of our operating and investment decision-making process in all aspects of the business as part of our standard risk management approach.

Metrics

Arch has been tracking carbon emissions from operations for more than 10 years; the company tracks Scope 1 and 2 emissions including power purchases, materials usage, fuel utilization and anthropogenic sources across its operations.

Arch also calculates and discloses Scope 3 emissions from extraction and production of purchased materials, transportation of purchased fuels and use of sold products and services.

Emissions in 2023:

- Scope 1 emissions — 5,670 thousand metric tons CO₂e
- Scope 2 emissions — 333 thousand metric tons CO₂e
- Scope 3 emissions — 139 million metric tons of CO₂e

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CAUTIONARY NOTICE REGARDING FORWARD-LOOKING STATEMENTS

This report contains “forward-looking statements” within the meaning of Section 27A of the Securities Act of 1933, as amended, and Section 21E of the Securities Exchange Act of 1934, as amended — that is, statements related to future, not past, events. In this context, forward-looking statements often address our expected future business and financial performance, and future plans, including our sustainability objectives, commitments, plans, programs, targets, goals and strategies, and often contain words such as “should,” “could,” “estimates,” “project,” “target,” “commitment,” “expects,” “may,” “plans,” “believes,” “seeks,” “strives,” “will” or variations (including negatives) of such words or similar words. Actual results or outcomes, including the sustainability objectives, targets and commitments set forth in this report, may vary significantly, and adversely, from those anticipated due to many factors, including: unexpected delays, difficulties, and expenses in executing against the objectives, targets and commitments identified in this report; unexpected cost increases or technical difficulties in constructing, developing, maintaining or modifying sites, technologies or processes; technological innovations; loss of availability, reliability and cost-effectiveness of transportation facilities and fluctuations in transportation costs; inflationary pressures and availability and price of mining and other industrial supplies; changes in coal prices, which may be caused by numerous factors beyond our control, including changes in the domestic and foreign supply of and demand for coal and the domestic and foreign demand for steel and electricity; volatile economic and market conditions; operating risks beyond our control, including risks related to mining conditions, mining, processing and plant equipment failures or maintenance problems; weather, natural disasters and climate-related events; the unavailability of raw materials, equipment or other critical supplies, mining accidents, and other inherent risks of coal mining that are beyond our control; the degree to which necessary data can be gathered and verified; the effects of foreign and domestic trade policies, actions or disputes on the level of trade among the countries and regions in which we operate, the competitiveness of our exports, or our ability to export; competition, both within our industry and with producers of competing energy sources, including the effects from any current or future legislation or regulations designed to support, promote or mandate renewable energy sources; alternative steel production technologies that may reduce demand for our coal; our ability to secure new coal supply arrangements or to renew existing coal supply arrangements; the loss of, or significant reduction in, purchases by our largest customers; disruptions in the supply of coal from third parties; risks related to our international growth; our relationships with, and other conditions affecting our customers and our ability to collect payments from our customers; the availability and cost of surety bonds, including potential collateral requirements; we may not have adequate insurance coverage for some business risks; additional demands for credit support by third parties and decisions by banks, surety bond providers, or other counterparties to reduce or eliminate their exposure to the coal industry; inaccuracies in our estimates of our coal reserves; defects in title or the loss of a leasehold interest; losses as a result of certain marketing and asset optimization strategies; cyber-attacks or other security breaches that disrupt our operations, or that result in the unauthorized release of proprietary, confidential or personally identifiable information; our ability to acquire or develop coal reserves in an economically feasible manner; our ability to pay dividends or repurchase shares of our common stock according to our announced intent or at all; the loss of key personnel or the failure to attract additional qualified personnel and the availability of skilled employees and other workforce factors; existing and future legislation and regulations affecting both our coal mining operations and our customers’ coal usage, governmental policies and taxes, including those aimed at reducing emissions of elements such as mercury, sulfur dioxides, nitrogen oxides, particulate matter or greenhouse gases; increased pressure from political and regulatory authorities, along with environmental and climate change activist groups, and lending and investment policies adopted by financial institutions and insurance companies to address concerns about the environmental impacts of coal combustion; increased attention to environmental, social or governance matters; our ability to obtain and renew various permits necessary for our mining operations; risks related to regulatory agencies ordering certain of our mines to be temporarily or permanently closed under certain circumstances; risks related to extensive environmental regulations that impose significant costs on our mining operations, and could result in litigation or material liabilities; the accuracy of our estimates of reclamation and other mine closure obligations; the existence of hazardous substances or other environmental contamination on property owned or used by us; and risks related to tax legislation and our ability to use net operating losses and certain tax credits. All forward-looking statements in this report, as well as all other written and oral forward-looking statements attributable to us or persons acting on our behalf, are expressly qualified in their entirety by the cautionary statements contained in this section and elsewhere in this report. These factors are not necessarily all of the important factors that could cause actual results or outcomes to vary significantly, and adversely, from those anticipated at the time such statements were first made. These risks and uncertainties, as well as other risks of which we are not aware or which we currently do not believe to be material, may cause our actual future results and outcomes to be materially, and adversely, different than those expressed in our forward-looking statements. For these reasons, readers should not place undue reliance on any such forward-looking statements. These forward-looking statements speak only as of the date on which such statements were made, and we do not undertake, and expressly disclaim, any duty to update our forward-looking statements, whether as a result of new information, future events or otherwise, except as may be required by the federal securities laws. For a description of some of the risks and uncertainties that may affect our future results, you should see the “Risk Factors” in Item 1A of our most recent Annual Report on Form 10-K and subsequent Form 10-Q and current report on Form 8-K filings made with the Securities Exchange Commission (“SEC”). Furthermore, while future events information discussed in this report is informed by various stakeholder interests, including certain third-party standards and frameworks. While this information may be significant to some stakeholders, any significance should not be read as necessarily rising to the level of the definition of materiality used for the purposes of certain disclosures required to be included in our SEC filings.

Moreover, given the uncertainties, estimates and assumptions inherent in the matters discussed in this report, and the timelines involved, materiality is inherently difficult to assess far in advance. In addition, given the inherent uncertainty of the estimates, assumptions and timelines associated with the matters discussed in this report, we may not be able to anticipate in advance whether or the degree to which we will or will not be able to meet our plans, targets or goals.

In addition, non-financial information, such as that included in parts of this report, is subject to greater potential limitations than financial information, given the methods used for calculating or estimating such information. The company has not and does not intend to independently verify third-party data contained in this report or used in the estimates and assumptions necessary to the matters discussed in this report.

In addition, many of the standards and performance metrics used and referred to in the objectives, targets and commitments set forth or referred to in this report continue to evolve and are based on management expectations and assumptions believed to be reasonable at the time of preparation, but should not be considered guarantees. The standards and performance metrics used, and the information, expectations and assumptions they are based on, have not, unless otherwise expressly specified, been verified by any third party or expert.

In addition, methodologies and frameworks for various ESG metrics, targets, and other disclosures, including regarding GHG emissions and related reductions, continue to evolve, and our approaches may evolve as well; however, we cannot guarantee that our approach will necessarily align with the expectations or preferences of any particular stakeholders. Similarly, although we leverage various third-party standards and frameworks, we cannot guarantee, and any language of “alignment” or similar should not be understood to mean, strict adherence to all aspects of these standards. Our calculations, initiatives, and disclosures may change due to revisions in framework requirements, availability or quality of information, changes in our business or applicable governmental policies, or other factors, some of which may be beyond our control.

As a final note, web page and document references in this report are provided for convenience only; neither they nor information accessible thereby are incorporated by referenced into this report, absent express language to the contrary.